## **Specialty Ball Bearings**

# NICE®

Providing custom-engineered bearing solutions to industry for over 100 years







RBC Bearings has had a long tradition of innovation, commitment, and quality since the company was founded in 1919. Today, RBC Bearings has grown into a world-class manufacturer of standard and custom-engineered bearings and related products, with a product focus on research, testing, and development of the best product for specific applications.

## What We Manufacture

RBC Bearings, with facilities throughout North America and Europe, provides bearings and precision products for applications in the construction, mining, material handling, transportation and off-highway equipment, robotics and automation, farming, machine tool, and semiconductor equipment industries. Through RBC Aerospace Bearings, the company is a major manufacturer of highly-engineered bearings and precision products for military, defense, and commercial aerospace applications.

RBC's high-quality bearings include:

- Heavy Duty Needle Roller Bearings Pitchlign® caged heavy duty needle roller bearings, inner rings, type TJ TandemRoller® bearings for long life.
- Spherical Plain Bearings Radial, angular, contact, high misalignment, extended inner ring, DuraLube™ maintenance-free spherical plain bearings, QuadLube® long life bearings, ImpactTuff® case carburized bearings, ShimPack® double-acting angular contact bearings, CrossLube® lubrication groove systems, and SpreadLock® Seal.
- Cam Followers and Yoke Rollers Standard stud, heavy stud, yoke type, caged roller followers, RBC Roller® long life cam followers, HexLube® universal cam followers, airframe track rollers. Mastguide rollers and carriage rollers, chain sheaves (for leaf chain), toothless sprockets (for roller chain), and heavy-duty roller bearing construction.
- Rod Ends Commercial and aerospace, precision, Mil-Spec series, self-lubricating, inch and metric. Heim®, Unibal®, and Spherco® brands
- **Self-Lubricating Bearings** Radial, thrust, rod ends, spherical plain bearings, high temperature, high loads, inch and metric. Fiberglide<sup>®</sup>.
- Thin Section Ball Bearings Standard cross sections to one inch. Sizes to 40 inches. Stainless steel and other materials available. Seals available on all sizes and standard cross sections.
- Airframe Control Bearings Ball bearing types, self-lubricating types, needle roller track rollers.
- Ground, Semiground, and Unground Ball Bearings Full complement, utilizes design and burnished races for higher loads, long life, and smooth operation.
- Dowel Pins, Loose Needle Rollers, Shafts
- Tapered Roller Bearings Case-hardened and through-hardened in a variety of sizes, used in Class 8 heavy truck and trailer wheel bearings, final drive transmissions and gear boxes.
- Tapered Roller Thrust Bearings Case-hardened. Sealed and unsealed for truck, tractor, and construction equipment steer axles, and Class 8 trailer landing gear.
- Custom Designed Bearings RBC produces a wide range of custom bearings in various materials for specific applications.

## **Nice Precision Ground Product**

In 1902, William Nice founded one of the first "anti-friction" bearing manufacturing plants. Starting with unground ball types and developing into the ground field, Nice today produces a complete line of precision ground, semi-ground, and unground bearings and bearing assemblies. They are made in easy-to-use inch dimensions and are recommended for medium loads with speeds up to 5000 rpm. They are available with nylon retainers as standard with steel and stainless steel retainers optional. They are also available with a variety of seal and shield combinations. Metric ball bearings are also made for customers with special requirements. Focus industries for Nice Ball Bearings include the automotive, agricultural, lawn equipment, semiconductor, medical and material handling markets.

## **Exclusive Designations Of Nice Bearing Products**

Over the last several decades the NICE® bearing designations (for example ( $1621^{TM}$ ,  $1630^{TM}$ ,  $1635^{TM}$  and  $1641^{TM}$ ) and Series designations (for example Series  $1600^{TM}$  and Series  $500^{@}$ ) have acquired distinctiveness to the NICE® ball bearing business and the only unique identifier of genuine high quality NICE® ball bearings. These trademarks originally acquired their fame prior to 1960 through the original owner of the NICE® ball bearing business. These trademarks guaranty that you are getting the unique source of bearing products, namely the original high quality NICE® bearing product.

## **Nice Unground Industrial Product**

Nice Ball Bearings produces a complete line of unground radial, thrust, and combination radial and thrust ball bearings for applications where the speeds are low and the precision of a ground bearing is not cost effective. These are available with full ball complements, no retainer, and unitized assembly for ease of installation.

## **How We Can Serve You**

RBC has implemented a total quality control system that uses statistical quality control at all facilities, and manufactures in high volume to a just-in-time program.

To serve the ongoing needs of customers, RBC has a network of over 2,400 distributors and sales engineers throughout North and South America and Europe, with authorized agents worldwide. For assistance with your bearing application, contact:

## **Customer Service - 800.390.3300**

## Warrantv

RBC products are warranted for material and workmanship for a period not to exceed 90 days from shipment and for a value not to exceed purchase price. No other warranty is in effect.

## **Disclaimer and Intellectual Property Statement**

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## PRODUCT Selection Guide

RBC Nice® Bearings, Inc., produces a full line of ground, semi-ground, and unground bearing assemblies. To choose the exact bearing you need, start with the Nice® line of standard inch-dimension, radial, angular contact and thrust ball bearings. Standard series bearings can be customized to include many features that can satisfy the demands of many special applications. They are available with special bores, modified outer ring shapes, extended inner rings, locking devices, and flanged housings. Standards can be ordered sealed, shielded, or open, and are offered in ground and semi-ground grades to deliver the most cost effective solution for your application.

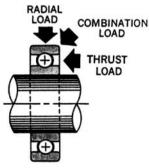
If you are now designing with only ABEC-1 level or higher bearings, chances are there may be a more economical solution to your application. A Nice® Ball Bearings application engineer can help you determine the exact precision your design requires, and show you how to take advantage of the savings, selection and special features available in our standard series. Even when a standard isn't the answer, our engineers can deliver an economical, modified standard design that meets your needs.

## Nice® Standard Product Line

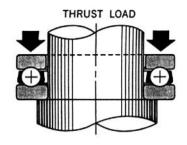
Class	Series	Type	Ground Surfaces	Bore Range
	1600™	(Retainer) Radial		3/16"-1 5/16" 4.76-49.21
	7500™	Radial		1/2"-1 1/4" 12.70-31.75
Ground	7600™	Radial Extended Inner	Raceways  Bore, O.D.,  Faces	1/2"-1 1/4" 12.70-31.75
	ER	Radial Extended Inner Metric O.D.	races	5/8"-1 15/16" 15.86-49.21
Semi- Ground	6900™	Radial Flanged Extended Inner	Raceways, O.D., Faces	3/8"-1" 9.53-25.40
Ground	3000®	(Retainer) Radial	Outer Raceways, O.D., Faces	3/16"-1" 4.76-25.40
Unground	400 <sup>®</sup> / 5000 <sup>®</sup>	(Full Complement) Radial	None	3/16"-2" 4.76-50.80
Origiouria	500®	Radial/Thrust	None	1/4"-2 1/4" 6.35-57.15
	600™	Thrust		1/4"-1 1/2" 6.35-38.10
Modified Standards and Specials	All	Radial Retainer and Full Types Thrust Radial/Thrust	Any Combination	3/16"-2" 4.76-50.80

## **DESIGN**

Three basic ball bearing types are illustrated to assist in proper design selection

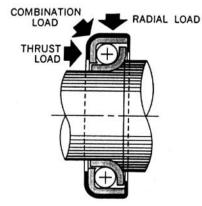


Radial bearings are designed primarily to carry loads perpendicular to the axis of the bearing bore. They will also accommodate limited thrust loading or a combination radial and thrust load.



Thrust bearings carry loads applied parallel to the axis of the bearing bore. They are not designed to accommodate radial loads.

Many sizes and types of the three basic designs illustrated are available for selection from this catalog. However, if you have an unusual application problem, Nice® Ball Bearings field and factory engineers will be glad to give you the benefit of their specialized training and



3 Combination radial and thrust bearings are designed for simultaneously applied thrust and radial loads. Combination assemblies will also carry pure thrust loading; however, they are not recommended for straight radial loads unless provisions are made to keep the inner rings and outer rings in proper contact with the balls.



## PRODUCT Features

## **Modified Standards**

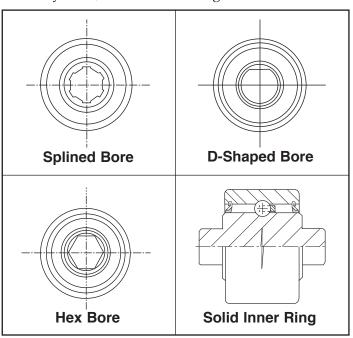
Modified standard bearings feature a standard cage and ball complement or a full ball complement, with custom engineered modifications to the other bearing components. The exact inner and outer ring dimensions and designs can be combined with a wide range of seals, shields, special greases, special materials and special finishes.

Modification instead of full customizing gives the user the benefits of a fully custom bearing with lower costs and faster delivery times. Prototype lots are readily affordable and available for testing and evaluation.

Modified standard bearings offer the greatest value for your bearing dollar by offering custom bearings at standard prices. Here are some of the many ways we can modify standard ball bearings to fit any application.

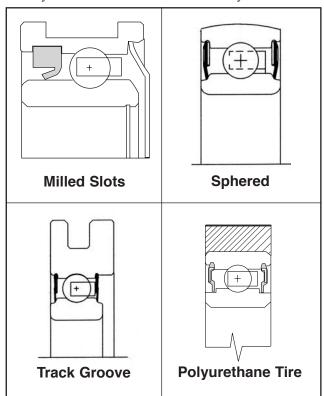
## **Inner Rings**

A variety of bore shapes and sizes can be custom engineered to simplify mounting procedures, reduce assembly costs, and allow misalignment.



## **Outer Rings**

Outer rings can be custom engineered to include milled slots, snap rings, track grooves, or even a variety of plastic tires. Add to this flanges or pulley units and a variety of custom solutions are readily available.



## **Materials and Finishes**

Nice® Ball Bearings has extensive experience with a variety of special materials and finishes developed to stand up to various contaminants or to take unusually hard wear. Nice® bearings are made from steels of various chemical compositions. Carburizing grades are case hardened to desired depths and hardness values for wear and breakdown resistance. High carbon chrome alloy steels are through hardened for high wear and fatigue resistance. Stainless steels are available for corrosion resistance and food service applications. Special platings and finishes such as zinc, black oxide, and thin dense chrome are available for special applications. Nice® Ball Bearing application engineers can assist in bearing selection for special material applications.



# 1600 Series™ Precision Ground Radial Bearings

Precision ground 1600 Series<sup>™</sup> bearings are specially designed to provide a line of low cost yet high quality bearings for adaptation to a majority of precision bearing applications. They are made in easy to use inch dimensions and are recommended for medium loads and for maximum speeds in the range of 5000 rpm.

The 1600 Series<sup>™</sup> bearings are precision ground on all surfaces with exceptional care given to the ball grooves. Careful heat treatment provides a uniform and exact degree of hardness for maximum life. A ball retainer, or separator, is used to increase the range of allowable speeds by reducing ball-to-ball contact friction. The 1600 Series<sup>™</sup> radial bearings are available open, single or doubled shielded, or single or double sealed. Double sealed and double shielded bearings are supplied grease packed as standard. Open and single closure bearings can be supplied greased on request.

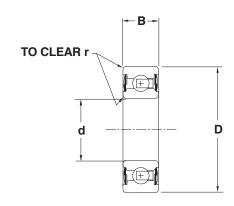
		SUF		PRINCIPLE I	DIMENSIONS				
BEARING	DOUBLE SEAL	SINGLE SEAL	DOUBLE SHIELD	SINGLE SHIELD	OPEN	### BORE    d	O.D. D (in) (mm) +.0000 +.000 0005 013		
1602™	DC 5	SC 5	DS	SS	NS	0.2500 6.350	0.6875 17.463		
1603™ 1604™	DC	sc sc	DS	SS	NS	0.3125 7.938	0.8750 22.225		
1605™	DC	SC	DS	SS	NS NS	0.3750 9.525 0.3125	0.8750 22.225 0.9063		
1606™	DC	sc	DS	ss	NS	7.938 0.3750	23.020 0.9063		
1607™	DC	-	sc	DS	SS	NS	9.525 0.4375 11.113	23.020 0.9063 23.020	
1614™ 1615™	DC DC	sc sc	DS DS	ss ss	NS NS	0.3750 9.525 0.4375	1.1250 28.575 1.1250		
1616™	DC	sc	DS	SS	NS	11.113 0.5000	28.575 1.1250		
1620™	DC	SC	DS	SS	NS	12.700 0.4375 11.113	28.575 1.3750 34.925		
1621™	DC	sc	DS	SS	NS	0.5000 12.700	1.3750 34.925		

- 1 Width for sealed versions = 0.3125 (7.938)
- 2 Width for sealed versions = 0.3438 (8.733)
- 3 Weights given are for greased and sealed versions
- 4 1638 and larger +.0000/-.0006 (+.000/-.015)
- 6 Multi-part seal see page 42
  - All bearing designations listed herein are trademarks of RBC Nice® Bearings.



# 1600 Series™ Precision Ground Radial Bearings





		LOAD	WEIGHT	ABUTMENT	AND FILLET I	DIMENSIONS
WIDTH B (in) (mm) +.000 +.0000513	DYNAMIC C (lbs) (N)	STATIC Co (lbs) (N)	w <sup>3</sup> (lbs) (kg)	d <sub>a</sub> min (in) (mm)	D <sub>a</sub> max (in) (mm)	r max (in) (mm)
0.2500 1	511	170	0.02	0.330	0.614	0.012
6.350	2274	757	0.01	8.38	15.60	0.30
0.2813 2	644	255	0.03	0.474	0.778	0.012
7.150	2866	1135	0.01	12.04	19.76	0.30
0.2813 2	644	255	0.03	0.474	0.778	0.015
7.150	2866	1135	0.01	12.04	19.76	0.38
0.3125	698	300	0.04	0.503	0.778	0.012
7.938	3106	1335	0.02	12.78	19.76	0.30
0.3125	698	300	0.04	0.517	0.778	0.015
7.938	3106	1335	0.02	13.13	19.76	0.38
0.3125	698	300	0.03	0.517	0.778	0.015
7.938	3106	1335	0.01	13.13	19.76	0.38
0.3750	1200	475	0.06	0.595	1.014	0.025
9.525	5340	2114	0.03	15.11	25.76	0.64
0.3750	1200	475	0.06	0.622	1.014	0.025
9.525	5340	2114	0.03	15.80	25.76	0.64
0.3750	1200	475	0.06	0.622	1.014	0.025
9.525	5340	2114	0.03	15.80	25.76	0.64
0.4375	1878	850	0.12	0.658	1.203	0.025
11.113	8357	3783	0.05	16.71	30.56	0.64
0.4375	1878	850	0.11	0.720	1.203	0.025
11.113	8357	3783	0.05	18.29	30.56	0.64



# 1600 Series™ Precision Ground Radial Bearings (con't)

Precision ground 1600 Series<sup>™</sup> bearings are specially designed to provide a line of low cost yet high quality bearings for adaptation to a majority of precision bearing applications. They are made in easy to use inch dimensions and are recommended for medium loads and for maximum speeds in the range of 5000 rpm.

The 1600 Series<sup>™</sup> bearings are precision ground on all surfaces with exceptional care given to the ball grooves. Careful heat treatment provides a uniform and exact degree of hardness for maximum life. A ball retainer, or separator, is used to increase the range of allowable speeds by reducing ball-to-ball contact friction. The 1600 Series<sup>™</sup> radial bearings are available open, single or doubled shielded, or single or double sealed. Double sealed and double shielded bearings are supplied grease packed as standard. Open and single closure bearings can be supplied greased on request.

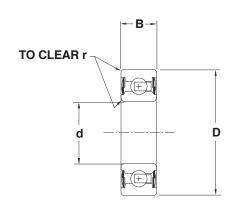
		SUF	FFIX			PRINCIPLE I	DIMENSIONS	
BEARING	DOUBLE SEAL	SINGLE SEAL	DOUBLE SHIELD	SINGLE SHIELD	OPEN	## BORE    d	O.D. D (in) (mm) +.0000 +.0000005013	
1623™	DC	SC	DS	SS	NS	0.6250 15.875	1.3750 34.925	
1628™	DC	SC	DS	SS	NS	0.6250 15.875	1.6250 41.275	
1630™	DC	SC	DS	SS	NS	0.7500 19.050	1.6250 41.275	
1633™ 1635™	DC	SC SC	DS DS	SS	NS NS	0.6250 15.875 0.7500	1.7500 44.450 1.7500	
1638™	DC 4	SC	DS	SS	NS	19.050 0.7500	44.450 2.0000	
1640™	DC 4	sc	DS	SS	NS	19.050 0.8750	50.800 2.0000	
1641™	DC 4	sc	DS	SS	NS	22.225 1.0000 25.400	50.800 2.0000 50.800	
1652™	DC 46	SC	DS	SS	NS	1.1250 28.575	2.5000 63.500	
1654™	DC 4 5	SC	DS	SS	NS	1.2500 31.750	2.5000 63.500	
1657™	DC 4 5	SC	DS	SS	NS	1.2500 31.750	2.5625 65.088	

- $\bigcirc$  Width for sealed versions = 0.3125 (7.938)
- 2 Width for sealed versions = 0.3438 (8.733)
- 3 Weights given are for greased and sealed versions
- 4 1638 and larger +.0000/-.0006 (+.000/-.015)
- 5 Multi-part seal see page 42
  - All bearing designations listed herein are trademarks of RBC Nice® Bearings.



# 1600 Series™ Precision Ground Radial Bearings (con't)





		LOAD INGS	WEIGHT	ABUTMENT	AND FILLET I	DIMENSIONS
WIDTH B (in) (mm) +.000 +.00000513	DYNAMIC C (lbs) (N)	STATIC Co (lbs) (N)	w <sup>3</sup> (lbs) (kg)	d <sub>a</sub> min (in) (mm)	D <sub>a</sub> max (in) (mm)	r max (in) (mm)
0.4375	1878	850	0.10	0.753	1.203	0.025
11.113	8357	3783	0.05	19.13	30.56	0.64
0.5000	2595	1010	0.18	0.845	1.446	0.025
12.700	11548	4495	0.08	21.46	36.73	0.64
0.5000	2595	1010	0.16	0.965	1.446	0.025
12.700	11548	4495	0.07	24.51	36.73	0.64
0.5000	2593	1025	0.22	0.845	1.530	0.025
12.700	11539	4561	0.10	21.46	38.86	0.64
0.5000	2593	1025	0.20	0.965	1.530	0.025
12.700	11539	4561	0.09	24.51	38.86	0.64
0.5625	2967	1350	0.32	0.988	1.760	0.035
14.288	13203	6008	0.15	25.10	44.70	0.89
0.5625	2967	1350	0.29	1.113	1.760	0.035
14.288	13203	6008	0.13	28.27	44.70	0.89
0.5625	2967	1350	0.26	1.197	1.760	0.035
14.288	13203	6008	0.12	30.40	44.70	0.89
0.6250	3864	2120	0.38	1.375	2.244	0.035
15.875	17195	9434	0.17	34.93	57.00	0.89
0.6250	3864	2120	0.46	1.500	2.244	0.035
15.875	17195	9434	0.21	38.10	57.00	0.89
0.6875	5360	2620	0.51	1.500	2.314	0.035
17.463	23852	11659	0.23	38.10	58.78	0.89



## 3000 Series® Semi-Ground Radial Bearings

- PRECISION GROUND ON ALL CONTACT SURFACES EXCEPT BORE
- EASY TO USE INCH DIMENSIONS
- ECONOMICAL BEARING FOR LIGHTER LOADS THAN THE 1600 SERIES™ BEARINGS
- MAX SPEED RANGE 2500 3000 RPM
- HARDENED BEARING STEEL
- NYLON RETAINER STANDARD
- GREASED, DOUBLE SEALED OR DOUBLE SHIELDED STANDARD
- AVAILABLE SINGLE SEALED OR SINGLE SHIELDED, OPEN, AND WITH OR WITHOUT GREASE



				BORE	0.0	
BEARING DOUBLE SINGLE SEAL	DOUBLE SHIELD	SINGLE SHIELD	OPEN	d (in) (mm) +.005 +0.13 000	O.D. D (in) (mm) +.0000 +.00 0005 4 -0.013	
3002™ DC SC	DS	SS	NS	0.2500 6.350	0.6875 17.463	
3003™ DC SC 3004™ DC SC	DS DS	SS	NS NS	0.3125 7.938 0.3750	0.8750 22.225 0.8750	
3004™ DC SC 3005™ DC SC	DS	SS	NS	9.525 0.3125	22.225 0.9063	
3006™ DC SC	DS	ss	NS	7.938 0.3750 9.525	23.020 0.9063 23.020	
3007™ DC SC	DS	SS	NS	0.4375 11.113	0.9063 23.020	
3014™ DC SC 3015™ DC SC	DS DS	SS	NS NS	0.3750 9.525	1.1250 28.575	
3015™ DC SC 3016™ DC SC	DS	ss ss	NS	0.4375 11.113 0.5000 12.700	1.1250 28.575 1.1250 28.575	

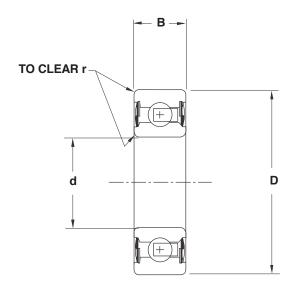
- 1 Width for sealed versions = 0.3125 (7.938)
- 2 Width for sealed versions = 0.3438 (8.733)
- 3 Weights given are for greased and sealed versions
- 4 3038 and larger +.0000/-.0006 (+.000/-.015)



## 3000 Series® Semi-Ground Radial Bearings

Semi-ground 3000 Series® bearings are specially designed to provide a line of economical bearings for lighter loads than the 1600 Series™ bearings and speeds to approximately 2500 rpm. The 3000 Series® bearings are dimensionally the same as the 1600 Series™ bearings, except for the precision of the inner ring (as machined tolerances). Careful heat treatment provides a uniform and exact degree of hardness for maximum life.

The 3000 Series<sup>®</sup> bearings are precision ground to the same close tolerances on the O.D. as the 1600 Series<sup>™</sup> bearings with exceptional care given to the ball grooves. A ball retainer, or separator, is employed to increase the range of allowable speeds by reducing ball contact friction. The 3000 Series<sup>®</sup> radial bearing is available open, single or doubled shielded, or single or double sealed. The double shielded and double sealed versions are grease packed as standard. Open and single closure bearings can be furnished with or without grease as desired.



	BASIC Rati	LOAD INGS	WEIGHT	ABUTMENT	AND FILLET I	DIMENSIONS
WIDTH B (in) (mm) +.005 +.0000513	DYNAMIC C (lbs) (N)	STATIC Co (lbs) (N)	(lbs) (kg)	d <sub>a</sub> min (in) (mm)	D <sub>a</sub> max (in) (mm)	r max (in) (mm)
0.2500 1	255	170	0.02	0.330	0.614	0.012
6.350	1135	757	0.01	8.38	15.60	0.30
0.2813 2	325	255	0.03	0.474	0.778	0.012
7.1450	1446	1135	0.01	12.04	19.76	0.30
0.2813 2	325	255	0.03	0.474	0.778	0.015
7.1450	1446	1135	0.01	12.04	19.76	0.38
0.3125	350	300	0.04	0.503	0.778	0.012
7.938	1558	1335	0.02	12.78	19.76	0.30
0.3125	350	300	0.04	0.517	0.778	0.015
7.938	1558	1335	0.02	13.13	19.76	0.38
0.3125	350	300	0.03	0.517	0.778	0.015
7.938	1558	1335	0.01	13.13	19.76	0.38
0.3750	600	475	0.06	0.595	1.014	0.025
9.525	2670	2114	0.03	15.11	25.76	0.64
0.3750	600	475	0.06	0.622	1.014	0.025
9.525	2670	2114	0.03	15.80	25.76	0.64
0.3750	600	475	0.06	0.622	1.014	0.025
9.525	2670	2114	0.03	15.80	25.76	0.64



# 3000 Series® Semi-Ground Radial Bearings (con't)

- PRECISION GROUND ON ALL CONTACT SURFACES EXCEPT BORE
- EASY TO USE INCH DIMENSIONS
- ECONOMICAL BEARING FOR LIGHTER LOADS THAN THE 1600 SERIES™ BEARINGS
- MAX SPEED RANGE 2500 3000 RPM
- HARDENED BEARING STEEL
- NYLON RETAINER STANDARD
- GREASED, DOUBLE SEALED OR DOUBLE SHIELDED STANDARD
- AVAILABLE SINGLE SEALED OR SINGLE SHIELDED, OPEN, AND WITH OR WITHOUT GREASE



		SUI		PRINCIPLE DIMENSIONS				
BEARING	DOUBLE SEAL	SINGLE	DOUBLE SHIELD	SINGLE SHIELD	OPEN	bore d (in) (mm) +.005 +0.13 000	O.D. D (in) (mm) +.0000 +.000005 -0.013	
3020™	DC	SC	DS	SS	NS	0.4375	1.3750	
3021™	DC	sc	DS	SS	NS	11.113 0.5000 12.700	34.925 1.3750 34.925	
3023™	DC	sc	DS	SS	NS	0.6250 15.875	1.3750 34.925	
3028™	DC	SC	DS	SS	NS	0.6250 15.875	1.6250 41.275	
3030™	DC	sc	DS	SS	NS	0.7500 19.050	1.6250 41.275	
3033™	DC	sc	DS	SS	NS	0.6250 15.875	1.7500 44.450	
3035™	DC	SC	DS	SS	NS	0.7500 19.050	1.7500 44.450	
3038™	DC 4	sc	DS	SS	NS	0.7500 19.050	2.0000 50.800	
3040™	DC 4	sc	DS	SS	NS	0.8750 22.225	2.0000 50.800	
3041™	DC 4	SC	DS	SS	NS	1.0000 25.400	2.0000 50.800	

<sup>1</sup> Width for sealed versions = 0.3125 (7.938)

<sup>2</sup> Width for sealed versions = 0.3438 (8.733)

<sup>3</sup> Weights given are for greased and sealed versions

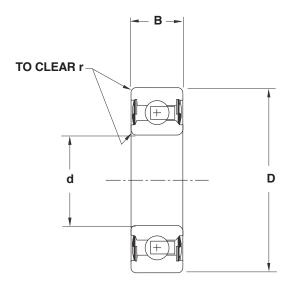
<sup>4 3038</sup> and larger +.0000/-.0006 (+.000/-.015)



# 3000 Series® Semi-Ground Radial Bearings (con't)

Semi-ground 3000 Series® bearings are specially designed to provide a line of economical bearings for lighter loads than the 1600 Series™ bearings and speeds to approximately 2500 rpm. The 3000 Series® bearings are dimensionally the same as the 1600 Series™ bearings, except for the precision of the inner ring (as machined tolerances). Careful heat treatment provides a uniform and exact degree of hardness for maximum life.

The 3000 Series® bearings are precision ground to the same close tolerances on the O.D. as the 1600 Series™ bearings with exceptional care given to the ball grooves. A ball retainer, or separator, is employed to increase the range of allowable speeds by reducing ball contact friction. The 3000 Series® radial bearing is available open, single or doubled shielded, or single or double sealed. The double shielded and double sealed versions are grease packed as standard. Open and single closure bearings can be furnished with or without grease as desired.



		LOAD	WEIGHT	ABUTMENT AND FILLET DIMENS				
WIDTH B (in) (mm) +.005 +.0000513	DYNAMIC C (lbs) (N)	STATIC Co (lbs) (N)	w(lbs)(kg)	d <sub>a</sub> min (in) (mm)	D <sub>a</sub> max (in) (mm)	r max (in) (mm)		
0.4375	940	850	0.12	0.658	1.203	0.025		
11.113	4183	3783	0.05	16.71	30.56	0.64		
0.4375	940	850	0.11	0.720	1.203	0.025		
11.113	4183	3783	0.05	18.29	30.56	0.64		
0.4375	940	850	0.10	0.753	1.203	0.025		
11.113	4183	3783	0.05	19.13	30.56	0.64		
0.5000	1300	1010	0.18	0.845	1.446	0.025		
12.700	5785	4495	0.08	21.46	36.73	0.64		
0.5000	1300	1010	0.16	0.965	1.446	0.025		
12.700	5785	4495	0.07	24.51	36.73	0.64		
0.5000	1300	1025	0.22	0.845	1.530	0.025		
12.700	5785	4561	0.10	21.46	38.86	0.64		
0.5000	1300	1025	0.20	0.965	1.530	0.025		
12.700	5785	4561	0.09	24.51	38.86	0.64		
0.5625	1480	1350	0.32	0.988	1.760	0.035		
14.288	6586	6008	0.15	25.10	44.70	0.89		
0.5625	1480	1350	0.29	1.113	1.760	0.035		
14.288	6586	6008	0.13	28.27	44.70	0.89		
0.5625	1480	1350	0.26	1.197	1.760	0.035		
14.288	6586	6008	0.12	30.40	44.70	0.89		



# Series™ Semi-Ground Radial Bearings, Extended Inner with Flanged Housing

- EASY TO USE INCH DIMENSIONS
- MEDIUM LOADS
- MAX SPEED RANGE 2500 3000 RPM
- THROUGH HARDENED
- RETAINER DESIGN
- NYLON RETAINER STANDARD
- DOUBLE SEALED STANDARD
- EXTENDED INNER RING WITH TWO SET **SCREWS**
- BEARINGS ARE AVAILABLE WITH OR WITHOUT FLANGE



BEARING ①		PRINCIPLE DIMENSIONS									
DEAF		Bore d	O.D. D	Width B	Width C	E	F	G	н		
FLANGED UNIT	BEARING ONLY	(in) (mm) +.005 +.13 000	(in) (mm) +.0000 +.00 0005 2	(in) (mm) +.000 +.00 005	(in) (mm)	(in) (mm)	(in) (mm)	(in) (mm) Bolt Centers	(in) (mm)		
	SUFFIX	00	013	13							
N6906™	В	0.375	0.9063	0.313	0.688	0.555	0.375	1.875	2.500		
		9.53	23.020	7.94	17.46	14.10	9.53	47.63	63.50		
N6908™	В	0.500 12.70	1.6250 41.28	0.500 12.70	1.000 25.40	0.955 24.26	0.500 12.70	2.875 73.03	3.750 95.25		
N6910™	В	0.625 15.875	1.6250 41.28	0.500 12.70	1.000 25.40	0.955 24.26	0.500 12.70	2.875 73.03	3.750 95.25		
N6912™ <b>②</b>	В 2	.750	2.0000	0.563	1.063	1.293	0.500	3.250	4.125		
		19.05	50.80	14.29	26.99	32.84	12.70	82.55	104.78		
N6916™ <b>2</b>	В 2	1.000	2.0000	0.563	1.063	1.293	0.500	3.250	4.125		
		25.40	50.80	14.29	26.99	32.84	12.70	82.55	104.78		

- 1 When Ordering specify whether assembly or bearing only is required. Bearings are stamped with designation and suffix B; for example 6904™B. Housings no longer carry part numbers.
- 2 Tolerance for 6912 and larger is +.0000/-.0006 (+000/-.015)
- 3 Weights given are for greased and sealed version with flange mount.
- All bearing designations listed herein are trademarks of RBC Nice® Bearings.

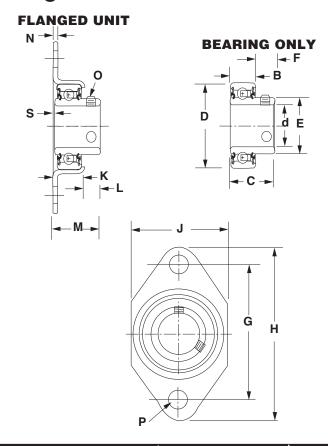


## Series™ Semi-Ground Radial Bearings, Extended 6900 Inner with Flanged Housing

The 6900 Series $^{\text{TM}}$  bearing consists of a double sealed, semi-ground bearing with an extended inner ring. It is

provided with two set screws and a flanged housing designed for flush mounting. Bearings are supplied assembled in the housing. Flanged and non-flanged units are available from stock.

The pressed steel flanged housing provides a secure yet inexpensive means for holding the bearing in place. Although these units are not of the selfaligning type, they will accommodate a limited amount of angular misalignment.



PRINCIPLE DIMENSIONS										WEIGHT
(in) (mm) Overall Width	K (in) (mm)	L (in) (mm)	(in)	N (in) (mm)	O 2-Set Screws	P (in) (mm) Hole Dia.	(in) (mm)	C (lbs) (N)	C <sub>o</sub> (lbs) (N)	W 3 (lbs) (kg)
1.125	0.344	0.344	0.688	0.035	8-32	0.3125	0.000	580	300	0.07
28.58	8.73	8.73	17.46	0.89		7.94	0.00	2581	1335	0.03
1.875	0.438	0.688	1.000	0.062	1/4-28	0.4375	0.010	1610	1010	0.35
47.63	11.11	17.46	25.40	1.57		11.11	0.25	7165	4495	0.16
1.875	0.438	0.688	1.000	0.062	1/4-28	0.4375	0.010	1610	1010	0.32
47.63	11.11	17.46	25.40	1.57		11.11	0.25	7165	4495	0.15
2.250	0.438	0.688	1.125	0.062	1/4-28	0.4375	0.062	1870	1350	0.55
57.15	11.11	17.46	28.58	1.57		11.11	1.57	8322	6008	0.25
2.250	0.438	0.688	1.125	0.062	10-32	0.4375	0.062	1870	1350	0.33
57.15	11.11	17.46	28.58	1.57		11.11	1.57	8322	6008	0.15



## 7500 Series™ Heavy Duty Precision Ground Radial Bearings

- PRECISION GROUND ON ALL CONTACT SURFACES, SIMILAR TO THE 1600 SERIES™ BEARINGS
- EASY TO USE INCH DIMENSIONS
- MEDIUM LOADS
- MAX SPEED RANGE 5000 6000 RPM
- THROUGH HARDENED BEARING STEEL
- RETAINER DESIGN
- NYLON RETAINER STANDARD
- DOUBLE SEALED STANDARD
- HIGHLY EFFECTIVE SINGLE LIP CONTACT SEAL WITH TRASH GUARD
- AVAILABLE SINGLE SEALED OR OPEN
- ALL BEARINGS HAVE A SNAP RING GROOVE (SNAP RING ASSEMBLED AS AN OPTION)
- RECOMMENDED FOR APPLICATIONS WHERE ACCURATE, QUIET PERFORMANCE AND SUPERIOR SEALING ARE REQUIRED



			PRINCIPLE I	DIMENSIONS			
	BORE	O.D.	WIDTH		INNER WIDTH		
	d	D	В	A	С	F	
BEARING 1	(in)	(in)	(in)	(in)	(in)	(in)	
	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	
	+.0000	+.0000	+.000		+.000/005		
	+.000	+.000	+.00		+.00/13		
	0005	0005 2	005				
	013	013	13				
7508™	.5000	1.7500	0.6250	0.0625	.7500	1.009	
	12.70	44.45	15.88	1.59	19.05	25.63	
7510™	0.6250	1.7500	0.6250	0.0625	.7500	1.009	
	15.88	44.45	15.88	1.59	19.05	25.63	
7512™	.7500	1.7500	0.6250	0.0625	.7500	1.009	
	19.05	44.45	15.88	1.59	19.05	25.63	
7514™ ②	0.8750	2.0000	0.6250	0.0625	.7500	1.306	
	22.23	50.80	15.88	1.59	19.05	33.17	
7516™ 2	1.0000	2.0000	0.6250	0.0625	.7500	1.306	
	25.40	50.80	15.88	1.59	19.05	33.17	
7518™ 2	1.1250	2.5625	.7500	0.0625	0.8750	1.672	
	28.58	65.09	19.05	1.59	22.23	42.47	
7520™ 2	1.2500	2.5625	.7500	0.0625	0.8750	1.672	
	31.75	65.09	19.05	1.59	22.23	42.47	

- When ordering please indicate designation and style letters of bearing desired (i.e. DL or DLG)
- 3 Radius R indicates the maximum fillet radius in housing or shaft which bearing will clear
- 2 Tolerance for 7514<sup>™</sup> and larger is +.0000/-.0006 (+.000/-.015)
  4 Weights
  All bearing designations listed herein are trademarks of RBC Nice<sup>®</sup> Bearings.
  - Weights given are for greased and sealed versions

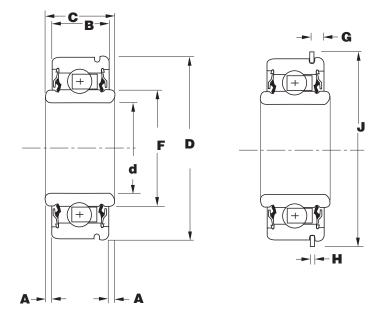


## 7500 Series™ Heavy Duty Precision Ground Radial Bearings

he 7500 Series<sup>™</sup> bearings are single row retainer type radial bearings, similar in construction to the 1600 Series<sup>™</sup> bearings. They incorporate a highly effective single lip contact seal, with metal guard. The inner and outer rings are turned from chrome steel and after careful heat treatment the through hardened rings are accurately ground to close tolerances.

The 7500 Series<sup>™</sup> bearings are recommended for applications requiring the accuracy of rotation and quiet performance of close tolerance precision grade bearings, and where a superior seal is required to retain lubricant and keep the bearing free from dust and dirt.

Normally double sealed (type DL), the 7500 Series<sup>™</sup> bearings can be produced to order with seals on one side only (type SL) or without seals (type NL). Double sealed bearings are grease packed as standard; however, all types can be furnished with or without grease packing as desired. All types are provided with a snap ring groove, with the snap ring assembled on the bearing as an option.



PR	INCIPLE I	DIMENSIO	NS	BASIC Rati		WEIGHT		IENT AND	
(in) (mm) +.000 005 +.00/13	H (in) (mm)	(in) (mm)	(in) (mm) Radius 3	Dynamic C (lbs) (N)	Static Co (lbs) (N)	w 4 (lbs) (kg)	da min (in) (mm)	Da max (in) (mm)	r max (in) (mm)
0.136	0.042	1.9219	0.035	2595	1025	0.33	0.750	1.500	0.035
3.45	1.07	48.82	0.89	11548	4561	0.15	19.05	38.10	0.89
0.136	0.042	1.9219	0.035	2595	1025	0.29	0.875	1.500	0.035
3.45	1.07	48.82	0.89	11548	4561	0.13	22.23	38.10	0.89
0.136	0.042	1.9219	0.035	2595	1025	0.31	1.000	1.500	0.035
3.45	1.07	48.82	0.89	11548	4561	0.14	25.40	38.10	0.89
0.136	0.042	2.1563	0.035	2970	1350	0.36	1.125	1.750	0.035
3.45	1.07	54.77	0.89	13217	6008	0.16	28.58	44.45	0.89
0.136	0.042	2.1563	0.035	2970	1350	0.33	1.250	1.750	0.035
3.45	1.07	54.77	0.89	13217	6008	0.15	31.75	44.45	0.89
0.190	0.065	2.7656	0.035	5360	2620	0.80	1.375	2.312	0.035
4.83	1.65	70.25	0.89	23852	11659	0.36	34.93	58.72	0.89
0.190	0.065	2.7656	0.035	5360	2620	0.57	1.500	2.312	0.035
4.83	1.65	70.25	0.89	23852	11659	0.26	38.10	58.72	0.89



## 7600 Series™ Heavy Duty Precision Ground Radial Bearings with Extended Inner Ring

- PRECISION GROUND ON ALL CONTACT SURFACES, SIMILAR TO THE 1600 SERIES™ **BEARINGS**
- EASY TO USE INCH DIMENSIONS
- MEDIUM LOADS
- MAX SPEED RANGE 5000 6000 RPM
- THROUGH HARDENED
- CAGED DESIGN
- NYLON CAGE STANDARD
- DOUBLE SEALED STANDARD
- HIGHLY EFFICIENT SINGLE LIP CONTACT SEAL
- AVAILABLE SINGLE SEALED OR OPEN
- EXTENDED INNER RING WITH SET SCREWS
- ALL BEARINGS HAVE A SNAP RING **GROOVE, SNAP RING ASSEMBLED AS AN**
- RECOMMENDED FOR APPLICATIONS WHERE ACCURATE, QUIET PERFORMANCE AND SUPERIOR SEALING ARE REQUIRED



			PRINCIPLE	DIMENSIONS			
BEARING ①	(in) (mm) +.0008 +.020 0000	O.D. D (in) (mm) +.0000 +.000 0005 2 013	WIDTH B (in) (mm) +.000 +.0000513	(in) (mm)	<b>F</b> (in) (mm)	(in) (mm) +.005 +.13 005	
7608™	.5000	1.7500	0.6250	0.0625	1.009	0.136	
	12.70	44.45	15.88	1.59	25.63	3.45	
7609™	.5625	1.7500	0.6250	0.0625	1.009	0.136	
	14.29	44.45	15.88	1.59	25.63	3.45	
7610™	.6250	1.7500	0.6250	0.0625	1.009	0.136	
	15.88	44.45	15.88	1.59	25.63	3.45	
7611™	.6875	1.7500	0.6250	0.0625	1.009	0.136	
	17.46	44.45	15.88	1.59	25.63	3.45	
7612™	.7500	1.7500	0.6250	0.0625	1.009	0.136	
	19.05	44.45	15.88	1.59	25.63	3.45	
7613™ 2	.8125	2.0000	0.6250	0.0625	1.306	0.136	
	20.64	50.80	15.88	1.59	33.17	3.45	

- 1 When ordering please indicate designation and style letters of bearing desired (i.e. DL or DLG)
  - or shaft which bearing will clear
- 2 Tolerance for 7613<sup>™</sup> and larger is +.0000/-.0006 (+.000/-.015)
- 4 Weights given are for greased and sealed versions

3 Radius R indicates the maximum fillet radius in housing

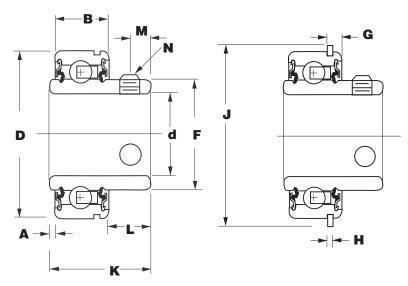


## 7600 Series™ Heavy Duty Precision Ground Radial Bearings with Extended Inner Ring

The 7600 Series<sup>™</sup> bearings are single row retainer type radial bearings similar in construction to the 1600 Series™ bearings. They incorporate a highly efficient single lip contact seal with metal guard. The inner and outer rings are turned from chrome steel and after careful heat treatment the through hardened rings are accurately ground to close tolerances. The inner ring is extended and contains set screws whereas the 7500 Series™ bearing does not.

The 7600 Series™ bearings are recommended for applications requiring the accuracy of rotation and quiet performance of close limit precision grade bearings, and where a superior seal is required to retain lubricant and keep the bearing free from dust and dirt.

Normally double sealed (type DL), the 7600 Series™ bearings can be produced to order with seals on one side only (type SL) or without seals (type NL). Double sealed bearings are grease packed as standard; however, all types can be furnished with or without grease packing as desired. All types are provided with a snap ring groove, with the snap ring assembled on the bearing as an option.



		PRINCI	PLE DIME	NSIONS			BASIC Rati		WEIGHT
H (in) (mm)	(in) (mm)	(in) (mm) +.000 +.00 005	L (in) (mm)	M (in) (mm)	N 2 set screws	Radius 3 R (in) (mm)	Dynamic C (lbs) (N)	Static C <sub>o</sub> (lbs) (N)	<b>w 4</b> (lbs) (kg)
0.042	1.922	1.092	0.405	0.233	10-32	0.035	2595	1025	0.36
1.07	48.82	27.74	10.29	5.92		0.89	11548	4561	0.16
0.042	1.922	1.092	0.405	0.233	10-32	0.035	2595	1025	0.34
1.07	48.82	27.74	10.29	5.92		0.89	11548	4561	0.15
0.042	1.922	1.092	0.405	0.233	10-32	0.035	2595	1025	0.32
1.07	48.82	27.74	10.29	5.92		0.89	11548	4561	0.15
0.042	1.922	1.092	0.405	0.233	10-32	0.035	2595	1025	0.30
1.07	48.82	27.74	10.29	5.92		0.89	11548	4561	0.14
0.042	1.922	1.092	0.405	0.233	10-32	0.035	2595	1025	0.28
1.07	48.82	27.74	10.29	5.92		0.89	11548	4561	0.13
0.042	2.156	1.179	0.492	0.261	1/4-28	0.035	2970	1350	0.45
1.07	54.77	29.95	12.50	6.63		0.89	13217	6008	0.20



## 7600 Series™ Heavy Duty Precision Ground Radial Bearings with Extended Inner Ring (con't)

- PRECISION GROUND ON ALL CONTACT SURFACES, SIMILAR TO THE 1600 SERIES™ **BEARINGS**
- EASY TO USE INCH DIMENSIONS
- MEDIUM LOADS
- MAX SPEED RANGE 5000 6000 RPM
- THROUGH HARDENED
- CAGED DESIGN
- NYLON CAGE STANDARD
- DOUBLE SEALED STANDARD
- HIGHLY EFFICIENT SINGLE LIP CONTACT
- AVAILABLE SINGLE SEALED OR OPEN
- EXTENDED INNER RING WITH SET SCREWS
- ALL BEARINGS HAVE A SNAP RING GROOVE, SNAP RING ASSEMBLED AS AN **OPTION**
- RECOMMENDED FOR APPLICATIONS WHERE ACCURATE, QUIET PERFORMANCE AND SUPERIOR SEALING ARE REQUIRED



			PRINCIPLE	DIMENSIONS			
BEARING 1	BORE d (in) (mm) +.0008	O.D. D (in) (mm) +.0000	WIDTH B (in) (mm) +.000	(in) (mm)	(in) (mm)	(in) (mm) +.005	
	+.020 0000 000	+.000 0005 <b>2</b> 013	+.00 005 13			+.13 005 13	
7614™ 🕗	.8750	2.0000	0.6250	0.0625	1.306	0.136	
7615™ ②	22.23 .9375 23.81	50.80 2.0000 50.80	15.88 0.6250 15.88	1.59 0.0625 1.59	33.17 1.306 33.17	3.45 0.136 3.45	
7616™ 2	1.0000	2.0000	0.6250 15.88	0.0625 1.59	1.306 33.17	0.136 3.45	
7617™ 2	1.0625	2.5625 65.09	.7500 19.05	0.0625 1.59	1.672 42.47	0.190 4.83	
7618™ 2	1.1250 28.58	2.5625 65.09	.7500 19.05	0.0625 1.59	1.672	0.190 4.83	
7620™ ②	1.2500 31.75	2.5625 65.09	.7500 19.05	0.0625 1.59	1.672 42.47	0.190 4.83	

- 1 When ordering please indicate bearing designation and style letters of bearing desired (i.e. DL or DLG)
- 2 Tolerance for 7613<sup>™</sup> and larger is +.0000/-.0006 (+.000/-.015)
- 3 Radius R indicates the maximum fillet radius in housing or shaft which bearing will clear
- 4 Weights given are for greased and sealed versions

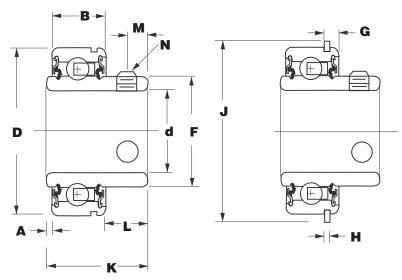


## 7600 Series™ Heavy Duty Precision Ground Radial Bearings with Extended Inner Ring (con't)

The 7600 Series<sup>™</sup> bearings are single row retainer type radial bearings similar in construction to the 1600 Series™ bearings. They incorporate a highly efficient single lip contact seal with metal guard. The inner and outer rings are turned from chrome steel and after careful heat treatment the through hardened rings are accurately ground to close tolerances. The inner ring is extended and contains set screws whereas the 7500 Series™ bearing does not.

The 7600 Series™ bearings are recommended for applications requiring the accuracy of rotation and quiet performance of close limit precision grade bearings, and where a superior seal is required to retain lubricant and keep the bearing free from dust and dirt.

Normally double sealed (type DL), the 7600 Series™ bearings can be produced to order with seals on one side only (type SL) or without seals (type NL). Double sealed bearings are grease packed as standard; however, all types can be furnished with or without grease packing as desired. All types are provided with a snap ring groove, with the snap ring assembled on the bearing as an option.



		PRINCI	PLE DIME	NSIONS			BASIC Rati		WEIGHT
H (in) (mm)	(in) (mm)	(in) (mm) +.000 +.00 005 13	L (in) (mm)	(in)	N 2 set screws	Radius 3 R (in) (mm)	Dynamic C (lbs) (N)	Static Co (lbs) (N)	<b>w 4</b> (lbs) (kg)
0.042	2.156	1.179	0.492	0.261	1/4-28	0.035	2970	1350	0.43
1.07	54.77	29.95	12.50	6.63		0.89	13217	6008	0.20
0.042	2.156	1.179	0.492	0.261	1/4-28	0.035	2970	1350	0.40
1.07	54.77	29.95	12.50	6.63		0.89	13217	6008	0.18
0.042	2.156	1.179	0.492	0.261	1/4-28	0.035	2970	1350	0.36
1.07	54.77	29.95	12.50	6.63		0.89	13217	6008	0.16
0.065	2.766	1.417	0.605	0.261	1/4-28	0.035	5360	2620	0.84
1.65	70.25	35.99	15.37	6.63		0.89	23852	11659	0.38
0.065	2.766	1.417	0.605	0.261	1/4-28	0.035	5360	2620	0.80
1.65	70.25	35.99	15.37	6.63		0.89	23852	11659	0.36
0.065	2.766	1.417	0.605	0.261	1/4-28	0.035	5360	2620	0.71
1.65	70.25	35.99	15.37	6.63		0.89	23852	11659	0.32



# Series Precision Ground Radial Bearings with Extended Inner Ring and Metric Outside Diameter

- EXCLUSIVE, HEAVY DUTY "DL" SEALS
  - O PERMANENTLY SEALED AND PRELUBRICATED FOR LONG LIFE
  - STEEL TRASH GUARD AND INNER RING LABYRINTH GROOVE PROVIDE SUPERIOR PROTECTION
  - O BETTER PROTECTION IN WET/MOIST ENVIRONMENTS
  - **◆OPTIONAL LOW-TORQUE SEAL IS AVAILABLE**
- TWO LUBRICATION HOLES ALLOW FOR RE-GREASING
- TWO KNURLED CUP POINT SET SCREWS OFFER EXCELLENT RESISTANCE TO LOOSENING UNDER VIBRATORY CONDITIONS
- FULLY GROUND, SAE 52100 CHROME ALLOY STEEL RACES
- BLACK OXIDE FINISH PROVIDES ADDED CORROSION RESISTANCE

# Positive outer ring retention Steel trash guard Roller burnished precision sealing surface Sealing lip provides uniform contact pressure even with abrasive wear

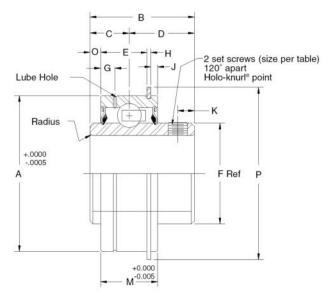
					PRI	NCIPL	E DIME	NSION	S					
	SHAFT 1	OD A	WIDTH B	С	D	E	F	G	н	J	К	WIDTH	RADIUS	
BASIC	(in)	(in)	(in)	(in)	(in)	(in)	(in)	(in)	(in)	(in)	(in)	(in)	(in)	
BEARING	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	
NUMBER	()	+.0000	+.000	()	(11111)	+.005	()	()	+.000	()	()	+.000	()	
		+.000	+.00			+.13			+.00			+.00		
		0005	005			005			005			005		
		013	13			13			13			13		
ER10 2	5/8	1.8504	1 7/32	13/32	13/16	31/64	1 7/64	9/64	3/64	3/32	3/16	5/8	0.040	
	15.88	47	30.96	10.32	9.17	12.30	28.18	3.57	1.19	2.38	4.76	15.88	1.02	
ER12 2	3/4	1.8504	1 7/32	13/32	13/16	31/64	1 7/64	9/64	3/64	3/32	3/16	5/8	0.040	
	19.05	47	30.96	10.32	9.17	12.30	28.18	3.57	1.19	2.38	4.76	15.88	1.02	
ER16 2	1	2.0472	1 3/8	33/64	55/64	39/64	1 21/64	3/16	3/64	3/32	7/32	3/4	0.040	
	25.40	52	34.93	13.10	21.83	15.48	33.73	4.76	1.19	2.38	5.56	19.05	1.02	
ER19 2	1 3/16	2.4409	1 1/2	5/8	7/8	11/16	1 9/16	7/32	1/16	1/8	7/32	7/8	0.040	
	30.16	62	38.10	15.88	22.23	17.46	39.69	5.56	1.59	3.18	5.56	22.23	1.02	
ER20 2	1 1/4	2.8346	1 11/16	11/16	1	3/4	1 13/16	7/32	1/16	1/8	1/4	15/16	0.040	
	31.75	72	42.86	17.46	25.40	19.05	46.04	5.56	1.59	3.18	6.35	23.81	1.02	
ER23 2	1 7/16	2.8346	1 11/16	11/16	1	3/4	1 13/16	7/32	1/16	1/8	1/4	15/16	0.040	
	36.51	72	42.86	17.46	25.40	19.05	46.04	5.56	1.59	3.18	6.35	23.81	1.02	
ER24 2	1 1/2	3.1496	1 15/16	3/4	1 3/16	29/32	2 3/64	1/4	1/16	1/8	5/16	1 3/32	0.062	
	38.10	80	49.21	19.05	30.16	23.02	51.99	6.35	1.59	3.18	7.94	27.78	1.57	
ER31 2	1 15/16	3.5433	2 1/32	3/4	1 9/32	29/32	2 15/32	19/64	3/32	1/8	3/8	1 1/8	0.062	
	49.21	90	51.59	19.05	32.54	23.02	62.71	7.54	2.38	3.18	9.53	28.58	1.57	

- 1 Shaft tolerance +.0000/-.0005 (+.000/-.013)
- 2 For low torque version add suffix "SFR"



# Series Precision Ground Radial Bearings with Extended Inner Ring and Metric Outside Diameter





							RA	DIAL C	APACI	ITY			WEIGHT
			BASIC LOAD	STATIC LOAD		R	EVOLU	JTIONS	PER	MINUT	Έ		
(in) (mm)	(in) (mm)	2-SET SCREWS	RATING C (Ibs) (N)	RATING Co (lbs) (N)	50 (lbs) (N)	150 (lbs) (N)	300 (lbs) (N)	500 (lbs) (N)	1200 (lbs) (N)	1800 (lbs) (N)	2500 (lbs) (N)	5000 (lbs) (N)	(lbs)
0.094	2 1/16	10-32	2860	1480	921	638	506	427	319	278	250	198	0.56
2.39	52.39		12727	6586	4098	2839	2252	1900	1420	1237	1113	881	0.25
0.094	2 1/16	10-32	2860	1480	921	638	506	427	319	278	250	198	0.56
2.39	52.39		12727	6586	4098	2839	2252	1900	1420	1237	1113	881	0.25
0.141	2 17/64	1/4-28	3145	1770	1012	702	557	469	351	306	274	218	0.68
3.58	57.55		13995	7877	4503	3124	2479	2087	1562	1362	1219	970	0.31
0.188	2 21/32	1/4-28	4360	2535	1403	973	772	651	486	425	381	302	0.93
4.78	67.47		19402	11281	6243	4330	3435	2897	2163	1891	1695	1344	0.42
0.219	3 5/64	1/4-28	5755	3450	1852	1284	1019	859	642	561	502	399	0.93
5.56	78.18		25610	15353	8241	5714	4535	3823	2857	2496	2234	1776	0.42
0.219	3 5/64	1/4-28	5755	3450	1852	1284	1019	859	642	561	502	399	1.37
5.56	78.18		25610	15353	8241	5714	4535	3823	2857	2496	2234	1776	0.62
0.203	3 13/32	5/16-24	6535	4025	2103	1458	1157	976	729	637	571	453	2.00
5.16	86.52		29081	17911	9358	6488	5149	4343	3244	2835	2541	2016	0.91
0.187	3 25/32	3/8-24	7900	5250	2542	1762	1399	1180	881	770	690	547	2.43
4.75	96.04		35155	23363	11312	7841	6226	5251	3920	3427	3071	2434	1.10



# 400 Series® Single Row Unground Radial Bearings

- RADIAL UNGROUND BEARING
- EASY TO USE INCH DIMENSIONS
- MODERATE LOADS
- MAX SPEED RANGE 1000 1200 RPM
- HARDENED RINGS
- FULL COMPLEMENT OF BALLS
- FULLY UNITIZED ASSEMBLY
- BEARING SUPPLIED PRE-GREASED STANDARD



			ВЕ	ARING DIME	NSIONAL DA	ATA		
BEARING	SUFFIX	A BORE (in)	<b>B</b> <b>O.D.</b> (in)	C WIDTH (in)	D WIDTH (in)		ALLS (in)	Τ
		(mm)	(mm)	(mm)	(mm)		nm)	
		+0.005/-0.000	+0.005/-0.000		Reference	No.	Size	
402™	2V	0.250 6.35	0.687 17.45	0.250 6.35	0.250 6.35	10	1/8 3.18	
400™	4V	0.250 6.35	0.875 22.23	0.250 6.35	0.250 6.35	14	1/8 3.18	
400™	5V	0.312 7.92	0.875 22.23	0.250 6.35	0.250 6.35	14	1/8 3.18	
400™	6V	0.375 9.53	0.875 22.23	0.250 6.35	0.250 6.35	14	1/8 3.18	
400™	12V	0.375 9.53	0.937 23.80	0.312 7.92	0.312 7.92	15	1/8 3.18	
400™	14V	0.250 6.35	1.062 26.97	0.250 6.35	0.250 6.35	16	1/8 3.18	
404™	16V	0.375 9.53	1.062 26.97	0.250 6.35	0.250 6.35	16	1/8 3.18	
400™	18V	0.375 9.53	1.062 26.97	0.375 9.53	0.375 9.53	16	1/8 3.18	
400™	20V	0.375 9.53	1.125 28.58	0.375 9.53	0.375 9.53	18	1/8 3.18	
400™	21V	0.437 11.10	1.125 28.58	0.375 9.53	0.375 9.53	18	1/8 3.18	
407™	22V	0.500 12.70	1.125 28.58	0.370 9.40	0.406 10.31	15	5/32 3.97	
400™	23V	0.312 7.92	1.281 32.54	0.312 7.92	0.312 7.92	16	5/32 3.97	
400™	24V	0.375 9.53	1.281 32.54	0.312 7.92	0.312 7.92	16	5/32 3.97	

## **Notes**

Balls - Carbon Steel Grade 200

Rings - Carbon Steel, Case Hardened

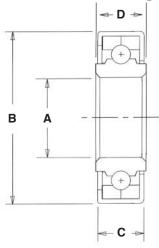
Bands - 1010 Carbon Steel, Soft

Bearings supplied prelubricated with grease



# 400 Series® Single Row Unground Radial Bearings

The 400 Series® of unground radial ball bearings are designed for moderate loads and speeds where running accuracy and noise level requirements do not warrant the more expensive precision ground bearings. This series of bearings feature a full ball complement without a retainer and a soft steel band on the outer ring. This permits the bearing to be pressed into a housing without the necessity of close housing tolerances. The bearings are designed for use in applications with speeds not exceeding 1200 rpm.



	RADIAL CAPACITY											
WEIGHT			REVOLUTIONS	S PER MINUTE	Ī							
(lbs)	50 (lbs) (N)	100 (lbs) (N)	200 (lbs) (N)	300 (lbs) (N)	600 (lbs) (N)	1200 (lbs) (N)						
0.02	110	77	53	43	30	21						
0.01	490	343	236	191	134	93						
0.03	156	108	75	60	42	30						
0.01	694	481	334	267	187	134						
0.03	156	108	75	60	42	30						
0.01	694	481	334	267	187	134						
0.03	156	108	75	60	42	30						
0.01	694	481	334	267	187	134						
0.04	167	116	80	65	45	32						
0.02	743	516	356	289	200	142						
0.05	178	124	85	69	48	34						
0.02	792	552	378	307	214	151						
0.04	178	124	85	69	48	34						
0.02	792	552	378	307	214	151						
0.05	178	124	85	69	48	34						
0.02	792	552	378	307	214	151						
0.08	200	139	96	78	54	38						
0.04	890	619	427	347	240	169						
0.07	200	139	96	78	54	38						
0.03	890	619	427	347	240	169						
0.07	200	139	96	78	54	38						
0.03	890	619	427	347	240	169						
0.09	275	193	133	107	75	52						
0.04	1224	859	592	476	334	231						
0.09	275	193	133	107	75	52						
0.04	1224	859	592	476	334	231						



# 400 Series® Single Row Unground Radial Bearings (con't)

- RADIAL UNGROUND BEARING
- EASY TO USE INCH DIMENSIONS
- MODERATE LOADS
- MAX SPEED RANGE 1000 1200 RPM
- HARDENED RINGS
- FULL COMPLEMENT OF BALLS
- FULLY UNITIZED ASSEMBLY
- BEARING SUPPLIED PRE-GREASED STANDARD



			ВЕ	ARING DIME	NSIONAL DA	TA	
BEARING	SUFFIX	A BORE (in) (mm)	B O.D. (in) (mm)	C WIDTH (in) (mm)	WIDTH (in) (mm)		ALLS (in) mm)
		+0.005/- 0.000	+0.005/-0.000 +.13/00	+0.010/-0.010 +.25/25	Reference	No.	Size
400™	26V	0.500 12.70	1.281 32.54	0.312 7.92	0.312 7.92	16	5/32 3.97
408™	28V	0.500 12.70	1.375 34.93	0.470 11.94	0.500 12.70	16	3/16 4.76
410™	30V	0.625 15.88	1.375 34.93	0.470 11.94	0.500 12.70	16	3/16 4.76
400™	31V	0.500 12.70	1.500 38.10	0.437 11.10	0.500 12.70	17	3/16 4.76
400™	33V	0.625 15.88	1.500 38.10	0.437 11.10	0.500 12.70	17	3/16 4.76
412™	35V	0.750 19.05	1.625 41.28	0.375 9.53	0.375 9.53	18	3/16 4.76
400™	36V	0.750 19.05	1.750 44.45	0.562 14.27	0.562 14.27	14	1/4 6.35
416™	41V	1.000 25.40	2.000 50.80	0.572 14.53	0.625 15.88	17	1/4 6.35
400™	47V	1.250 31.75	2.625 66.68	0.687 17.45	0.687 17.45	23	1/4 6.35
424™	51V	1.500 38.10	2.750 69.85	0.750 19.05	0.750 19.05	20	5/16 7.94
400™	55V	1.750 44.45	3.093 78.56	0.875	0.875 22.23	21	11/32 8.73
400™	59V	2.000	3.375 85.73	0.937	0.937 23.80	21	3/8 9.53

## **Notes**

Balls - Carbon Steel Grade 200

Bands - 1010 Carbon Steel, Soft

Rings - Carbon Steel, Case Hardened

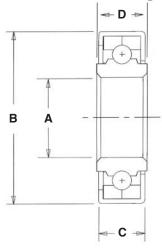
Bearings supplied prelubricated with grease

All bearing designations listed herein are trademarks of RBC  $\operatorname{Nice}^{\circledR}$  Bearings.



# Series® Single Row Unground Radial Bearings (con't)

The 400 Series® of unground radial ball bearings are designed for moderate loads and speeds where running accuracy and noise level requirements do not warrant the more expensive precision ground bearings. This series of bearings feature a full ball complement without a retainer and a soft steel band on the outer ring. This permits the bearing to be pressed into a housing without the necessity of close housing tolerances. The bearings are designed for use in applications with speeds not exceeding 1200 rpm.



				RADIAL C	APACITY		
	WEIGHT			REVOLUTIONS	S PER MINUTE		
	(lbs) (kg)	50 (lbs) (N)	100 (lbs) (N)	200 (lbs) (N)	300 (lbs) (N)	600 (lbs) (N)	1200 (lbs) (N)
	0.09	275	193	133	107	75	52
	0.04	1224	859	592	476	334	231
	0.12	375	261	180	145	101	71
	0.05	1669	1161	801	645	449	316
	0.10	375	261	180	145	101	71
	0.05	1669	1161	801	645	449	316
	0.16	400	279	192	155	108	76
	0.07	1780	1242	854	690	481	338
$\neg$	0.14	400	279	192	155	108	76
	0.06	1780	1242	854	690	481	338
	0.14	450	313	216	174	121	85
	0.06	2003	1393	961	774	538	378
$\top$	0.22	625	430	300	240	168	117
	0.10	2781	1914	1335	1068	748	521
	0.30	757	525	362	293	204	142
	0.14	3369	2336	1611	1304	908	632
	0.75	1020	710	490	395	275	193
	0.34	4539	3160	2181	1758	1224	859
	0.80	1390	967	670	540	376	264
	0.36	6186	4303	2982	2403	1673	1175
$\top$	1.10	1770	1225	847	683	477	332
	0.50	7877	5451	3769	3039	2123	1477
$\neg$	1.35	2100	1458	1010	817	567	396
	0.61	9345	6488	4495	3636	2523	1762



# 5000 Series® Single Row Unground Flanged Radial Bearings

- RADIAL UNGROUND BEARING
- EASY TO USE INCH DIMENSIONS
- MODERATE LOADS
- MAX SPEED RANGE 1000 1200 RPM
- HARDENED RINGS
- FULL COMPLEMENT OF BALLS
- FULLY UNITIZED ASSEMBLY
- FLANGE ON O.D. LOCATES BEARING IN TUBE OR HOUSING
- BEARING SUPPLIED PRE-GREASED STANDARD



			BEARING DIMENSIONAL DATA											
BEARING	SUFFIX	BORE A (in) (mm) +0.005/-0.000 +.13/00	O.D. B (in) (mm) +0.005/-0.000 +.13/00	WIDTH C (in) (mm) +0.010/-0.010 +.25/25	(in) (mm)	E (in) (mm)	F (in) (mm)	(in) (mm) +0.010/-0.010 +.25/25						
5561™	V	0.250	0.687	0.250	0.050	0.750	0.050	0.250						
		6.35	17.45	6.35	1.27	19.05	1.27	6.35						
5543™	V	0.375	0.906	0.315	0.040	1.000	0.088	0.350	ĺ					
		9.53	23.01	8.00	1.02	25.40	2.24	8.89						
5507™	V	0.312	1.125	0.385	0.062	1.250	0.125	0.437	ĺ					
	<u> </u>	7.92	28.58	9.78	1.57	31.75	3.18	11.10						
5368™	V	0.375	1.125	0.385	0.062	1.250	0.125	0.437						
		9.53	28.58	9.78	1.57	31.75	3.18	11.10						
5491™	٧	0.500	1.125	0.385	0.062	1.250	0.125	0.437						
		12.70	28.58	9.78	1.57	31.75	3.18	11.10	1					
5881™	V	0.500	1.375	0.463	0.062	1.500	0.125	0.546						
		12.70	34.93	11.76	1.57	38.10	3.18	13.87						

## **Notes**

Balls - Carbon Steel Grade 200

Rings - Carbon Steel, Case Hardened

Bands - 1010 Carbon Steel, Soft

Bearings supplied prelubricated with grease

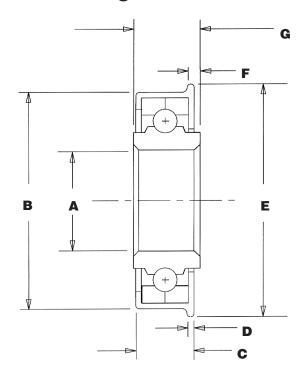
All bearing designations listed herein are trademarks of RBC Nice<sup>®</sup> Bearings.



# 5000 Series® Single Row Unground Flanged Radial Bearings

The 5000 Series® of bearings is similar in construction to the 400 Series® bearing except it has a flange on the outer ring to locate the bearing when pressed into a tube or housing, thus eliminating the need for an external mounting device. The bearings are designed for moderate loads and speeds where running accuracy and noise level requirements do not warrant the more expensive precision ground bearings. This series of bearings feature a full ball complement

without a retainer. The rings are case hardened and the soft steel band on the outer ring of the unitized assembly allows the bearing to be pressed into a housing without the necessity of close housing tolerances. The bearings are supplied pre-greased as a standard. The bearings are designed for use in applications with speeds not exceeding 1200 rpm.



			WEIGHT		RADIAL CAPACITY								
	ВА	LLS	w	REVOLUTIONS PER MINUTE									
	(in) (mm)		(lbs) (kg)	<b>50</b> (lbs)	100 (lbs)	<b>200</b> (lbs)	<b>300</b> (lbs)	<b>600</b> (lbs)	1200 (lbs)				
NO.		SIZE		(N)	(N)	(N)	(N)	(N)	(N)				
	10	1/8	0.02	110	77	53	43	30	21				
		3.18	0.01	490	343	236	191	134	93				
	15	1/8	0.04	167	116	80	65	45	32				
		3.18	0.02	743	516	356	289	200	142				
	15	5/32	0.08	200	139	96	78	54	38				
		3.97	0.04	890	619	427	347	240	169				
	15	5/32	0.07	200	139	96	78	54	38				
		3.97	0.03	890	619	427	347	240	169				
	15	5/32	0.07	200	139	96	78	54	38				
		3.97	0.03	890	619	427	347	240	169				
	16	3/16	0.12	375	261	180	145	101	71				
		4.76	0.05	1669	1161	801	645	449	316				



## 5000 Series® Single Row Unground Flanged Radial Bearings (con't)

- RADIAL UNGROUND BEARING
- EASY TO USE INCH DIMENSIONS
- MODERATE LOADS
- MAX SPEED RANGE 1000 1200 RPM
- HARDENED RINGS
- FULL COMPLEMENT OF BALLS
- FULLY UNITIZED ASSEMBLY
- FLANGE ON O.D. LOCATES BEARING IN TUBE OR HOUSING
- BEARING SUPPLIED PRE-GREASED STANDARD



	SUFFIX		E	BEARING DIM	IENSIONA	AL DATA			
BEARING		BORE A (in) (mm) +0.005/-0.000 +.13/00	O.D. B (in) (mm) +0.005/-0.000 +.13/00	WIDTH C (in) (mm) +0.010/-0.010 +.25/25	(in) (mm)	E (in) (mm)	(in)	(in) (mm) +0.010/-0.010 +.25/25	
5273™	V	0.625 15.88	1.375 34.93	0.463 11.76	0.062 1.57	1.500 38.10	0.125 3.18	0.546 13.87	
5327™	V	0.500 12.70	1.500 38.10	0.447 11.35	0.062 1.57	1.656 42.06	0.125 3.18	0.531 13.49	
5281™	V	0.500 12.70	1.578 40.08	0.515 13.08	0.140 3.56	1.687 42.85	0.234 5.94	0.609 15.47	
5891™	V	0.750 19.05	1.750 44.45	0.595 15.11	0.093 2.36	1.875 47.63	0.156 3.96	0.687 17.45	
5875™	V	0.750 19.05	2.000 50.80	0.572 14.53	0.093 2.36	2.125 53.98	0.218 5.54	0.718 18.24	
5418™	V	1.000 25.40	2.000 50.80	0.572 14.53	0.093 2.36	2.125 53.98	0.218 5.54	0.718 18.24	

## **Notes**

Balls - Carbon Steel Grade 200

Rings - Carbon Steel, Case Hardened

Bands - 1010 Carbon Steel, Soft

Bearings supplied prelubricated with grease

All bearing designations listed herein are trademarks of RBC Nice<sup>®</sup> Bearings.

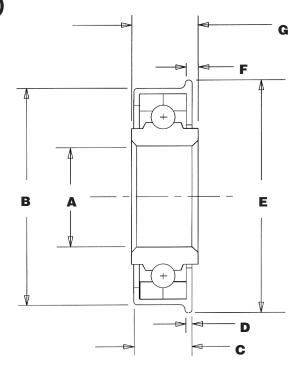


# 5000 Series® Single Row Unground Flanged

Radial Bearings (con't)

The 5000 Series<sup>®</sup> of bearings is similar in construction to the 400 Series® bearing except it has a flange on the outer ring to locate the bearing when pressed into a tube or housing, thus eliminating the need for an external mounting device. The bearings are designed for moderate loads and speeds where running accuracy and noise level requirements do not warrant the more expensive precision ground bearings. This series of bearings feature a full ball comple-

without a retainer. The rings are case hardened and the soft steel band on the outer ring of the unitized assembly allows the bearing to be pressed into a housing without the necessity of close housing tolerances. The bearings are supplied pre-greased as a standard. The bearings are designed for use in applications with speeds not exceeding 1200 rpm.



			WEIGHT	RADIAL CAPACITY  REVOLUTIONS PER MINUTE								
	ВА	LLS	w									
	(in) (mm)		` '		100 (lbs)	<b>200</b> (lbs)	<b>300</b> (lbs)	<b>600</b> (lbs)	1200 (lbs)			
NO.		SIZE		(lbs) (N)	(N)	(N)	(N)	(N)	(N)			
	16	3/16	0.10	375	261	180	145	101	71			
		4.76	0.05	1669	1161	801	645	449	316			
	17	3/16	0.16	492	342	236	190	132	92			
		4.76	0.07	2189	1522	1050	846	587	409			
	12	1/4	0.23	535	367	258	206	144	100			
		6.35	0.10	2381	1633	1148	917	641	445			
	15	1/4	0.28	625	430	300	240	168	117			
		6.35	0.13	2781	1914	1335	1068	748	521			
	17	1/4	0.32	757	525	362	293	204	142			
		6.35	0.15	3369	2336	1611	1304	908	632			
	17	1/4	0.30	757	525	362	293	204	142			
		6.35	0.14	3369	2336	1611	1304	908	632			



## 500 Series® Single Row Unground Combination Radial and Thrust Bearings

- ANGULAR CONTACT UNGROUND BEARING
- EASY TO USE INCH DIMENSIONS
- MODERATE LOADS
- MAX SPEED RANGE 1000 1200 RPM
- HARDENED RINGS
- FULL COMPLEMENT OF BALLS
- FULLY UNITIZED ASSEMBLY



			BEA	RING D	IMENS	ONAL D	ATA			COMBINED RADIAL					
BEARING	A BORE (in)	<b>B</b> <b>O.D.</b> (in)	C WIDTH (in)	<b>D</b> (in)	<b>E</b> (in)	R ① RADIUS (in)		LLS n)	WEIGHT (lbs)	REVOL		S PER MINUTE 50			
DEAKING	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	.   ``'.		(kg)		_		_		
	+0.005 +0.13 -0.000	+0.005 +0.13 -0.000	+0.010 +.25 -0.010	+0.015 +.38 -0.015			No.	Size		(lbs)	(lbs)	(lbs)	(lbs) (N)		
	00	00	25	38						(* *)	(* -/	(* -/	(* */		
501™	0.250	0.687	0.250	0.219	0.500	0.094	11	1/8	0.01	72	48	50	33		
	6.35	17.45	6.35	5.56	12.70	2.38		3.18	0.00	320	214	223	147		
503™	0.375	1.062	0.406	0.344	0.719	0.172	11	3/16	0.06	162	108	115	77		
	9.53	26.97	10.31	8.73	18.26	4.37		4.76	0.03	721	481	512	343		
504™	0.437	0.812	0.219	0.187	0.625	0.078	20	3/32	0.01	73	49	52	35		
	11.10	20.62	5.56	4.75	15.88	1.98		2.38	0.01	325	218	231	156		
505™	0.437	0.906	0.281	0.250	0.688	0.094	16	1/8	0.04	105	70	73	49		
	11.10	23.01	7.14	6.35	17.46	2.38		3.18	0.02	467	312	325	218		
507™	0.437	1.047	0.359	0.312	0.750	0.172	11	3/16	0.04	177	118	125	83		
	11.10	26.59	9.13	7.92	19.05	4.37		4.76	0.02	788	525	556	369		
508™	0.500	1.125	0.344	0.312	0.875	0.141	13	3/16	0.06	190	127	136	91		
	12.70	28.58	8.74	7.92	22.23	3.57		4.76	0.03	846	565	605	405		
511™	0.625	1.359	0.422	0.375	1.047	0.172	16	3/16	0.08	235	157	167	111		
	15.88	34.52	10.72	9.53	26.59	4.37		4.76	0.03	1046	699	743	494		

<sup>1</sup> Maximum fillet radius on shaft which the bearing will clear

2 SPECIAL TOLERANCES

T8 = +.008/-.000 (+.20/-.00)

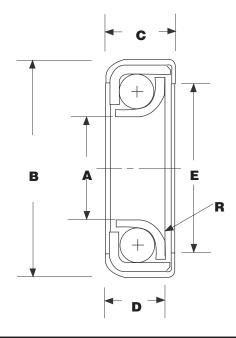
T10 = +.010/-.000 (+.25/-.00)

All bearing designations listed herein are trademarks of RBC Nice® Bearings.



## 500 Series® Single Row Unground Combination Radial and Thrust Bearings

The 500 Series® of unground combination radial and thrust bearings are designed for applications where a pure radial bearing or a pure thrust bearing would be unsuitable. The 500 Series® is an angular contact bearing designed for applications where thrust and/or radial load carrying capability is required.



ANE	THR	UST (	CAPA	CITY					TH	RUST (	CAPACI	TY			
		REVOL	UTIONS	PER M	IINUTE			REVOLUTIONS PER MINUTE							
10	0	250		500		1000									
R (lbs) (N)	(lbs)	R (lbs) (N)	(lbs)	R (lbs) (N)	(lbs)	R (lbs) (N)	(lbs)	10 (lbs) (N)	50 (lbs) (N)	100 (lbs) (N)	250 (lbs) (N)	500 (lbs) (N)	1000 (lbs) (N)		
35	23	23	15	16	11	10	7	71	58	43	25	18	15		
156	102	102	67	71	49	45	31	316	258	191	111	80	67		
80	53	51	34	35	23	25	17	161	130	96	56	40	34		
356	236	227	151	156	102	111	76	716	579	427	249	178	151		
25	17	23	15	16	11	10	7	73	59	44	25	18	15		
111	76	102	67	71	49	45	31	325	263	196	111	80	67		
52	35	33	22	22	15	16	11	104	84	62	36	26	22		
231	156	147	98	98	67	71	49	463	374	276	160	116	98		
88	59	56	37	40	27	27	18	176	142	105	61	44	37		
392	263	249	165	178	120	120	80	783	632	467	271	196	165		
98	65	61	40	42	28	31	21	190	154	113	66	48	40		
436	289	271	178	187	125	138	93	846	685	503	294	214	178		
117	78	74	50	52	35	37	25	234	189	140	81	59	49		
521	347	329	223	231	156	165	111	1041	841	623	360	263	218		

### **Notes**

Balls - Carbon Steel Grade 200

Rings - Carbon Steel, Case Hardened

Bands - 1010 Carbon Steel, Soft

Bearings supplied prelubricated with grease



## Series® Single Row Unground Combination Radial and Thrust Bearings (con't)

- ANGULAR CONTACT UNGROUND BEARING
- EASY TO USE INCH DIMENSIONS
- MODERATE LOADS
- MAX SPEED RANGE 1000 1200 RPM
- HARDENED RINGS
- FULL COMPLEMENT OF BALLS
- FULLY UNITIZED ASSEMBLY



		В	EARIN	IG DIN	MENSI	ONAL D	ATA			COMBINED RADIAL					
	A BORE	B O.D.	C WIDTH	D	E	R 1	RΛ	BALLS WEIGH				S PER MINUTE			
	(in)	(in)	(in)	(in)	(in)	(in)	(in)		(lbs)	10		5	0		
BEARING	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	. `	ım)	(kg)						
	+0.005	+0.005	+0.010	+0.015					R	Т	R	Т			
	+0.13	+0.13	+.25	+.38			No.	Size		(lbs)	(lbs)	(lbs)	(lbs)		
	-0.000	-0.000	-0.010							(N)	(N)	(N)	(N)		
	00	00	25	38											
512™	0.750	1.594	0.500	0.422	1.250	0.203	14	1/4	0.14	366	244	260	173		
	19.05	40.49	12.70	10.72	31.75	5.16		6.35	0.06	1629	1086	1157	770		
513™	0.875	1.687	0.469	0.422	1.281	0.188	15	1/4	0.08	393	262	273	182		
	22.23	42.85	11.91	10.72	32.54	4.76		6.35	0.04	1749	1166	1215	810		
515™2	1.000 T8	2.047	0.609	0.547	1.625	0.219	14	5/16	0.25	573	382	400	267		
	25.40 T8	51.99	15.48	13.89	41.28	5.56		7.94	0.11	2550	1700	1780	1188		
516™2	1.125 T10	2.812	0.422	0.344	1.438	0.141	24	3/16	0.10	354	236	250	167		
	28.56 T10	71.42	10.72	8.73	36.53	3.57		4.76	0.05	1575	1050	1113	743		
517™2	1.250 T10	2.3075 T10	0.594	0.547	1.844	0.250	17	5/16	0.28	696	464	490	327		
	31.75 T10	58.611 T10	15.08	13.89	46.84	6.35		7.94	0.13	3097	2065	2181	1455		
518™2	1.312 T10	2.3075 T10	0.609	0.531	1.844	0.234	19	9/32	0.30	630	420	442	295		
	33.33 T10	58.611 T10	15.48	13.49	46.84	5.95		7.14	0.14	2804	1869	1967	1313		

<sup>1</sup> Maximum fillet radius on shaft which the bearing will clear

2 SPECIAL TOLERANCES

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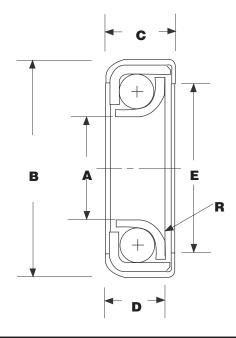
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## Series® Single Row Unground Combination Radial and Thrust Bearings (con't)

The 500 Series® of unground combination radial and thrust bearings are designed for applications where a pure radial bearing or a pure thrust bearing would be unsuitable. The 500 Series® is an angular contact bearing designed for applications where thrust and/or radial load carrying capability is required.



ANE	) THR	UST (	CAPA	CITY		THRUST CAPACITY									
		REVOL	UTIONS	PER N	IINUTE			REVOLUTIONS PER MINUTE							
10	0	250		500		1000		-							
R (lbs)	(lbs)	R (lbs) (N)	(lbs)	R (lbs) (N)	(lbs)	R (lbs) (N)	(lbs)	10 (lbs) (N)	50 (lbs) (N)	100 (lbs) (N)	250 (lbs) (N)	500 (lbs) (N)	1000 (lbs) (N)		
182 810	121 538	116 516	77 343	82 365	55 245	58 258	39 174	364 1620	294 1308	217 966	126 561	91 405	76 338		
196 872	131 583	124 552	83 369	85 378	57 254	60 267	40 178	390 1736	315 1402	233	135	98 436	81		
284 1264	189 841	181 805	121 538	127 565	85 378	90	60 267	569 2532	459 2043	339 1509	197 877	142 632	118 525		
177 788	118 525	112 498	74 329	79 352	53 236	57 254	38 169	351 1562	284 1264	209 930	122 543	88 392	73 325		
345 1535	230 1024	220 979	147 654	156 694	104 463	109 485	73 325	691 3075	558 2483	412 1833	239 1064	173 770	144 641		
312 1388	208 926	199 886	133 592	139 619	93 414	99 441	66 294	625 2781	505 2247	373 1660	217 966	156 694	130 579		

## **Notes**

Balls - Carbon Steel Grade 200

Rings - Carbon Steel, Case Hardened

Bands - 1010 Carbon Steel, Soft

Bearings supplied prelubricated with grease



# 600 Series™ Unground Thrust Bearings

- UNGROUND THRUST BEARING
- EASY TO USE INCH DIMENSIONS
- MODERATE LOADS
- MAX SPEED RANGE 1000 1200 RPM
- HARDENED RINGS
- FULL COMPLEMENT OF BALLS
- SOFT STEEL BAND OFFERS EASE OF INSTALLATION
- UPPER RING IS FREE TO ROTATE AND HAS CLOSE FIT FOR SHAFTS
- LOWER RING IS FIXED AND HAS SHAFT CLEARANCE IN THE BORE



				BEARING	DIMENSIO	NAL DATA			
BEARING	SUFFIX	A BORE (in) (mm) +.010/000	A1 BORE (in) (mm)	B O.D. (in) (mm) +/010	C HEIGHT (in) (mm) +/010	(	in)	WEIGHT (lbs) (kg)	
		+.010/000	+/010 +/25	+/79	+/25	No.	Size		
601™	V	.250 6.35	.275 6.99	27/32 21.43	.333 8.46	10	5/32 3.97	0.03 0.01	
602™	V	.375 9.53	.400 10.16	1 3/64 26.59	.359 9.12	14	5/32 3.97	0.06 0.03	
602™	3/4 - V	.453 11.51	.478 12.14	55/64 21.83	.281	15	1/8 45.72	0.03 0.01	
603™	٧	.500	.525	1 17/64 32.15	.437	10	1/4 35.56	0.09	
603™	1/4 -V	.500 12.70	.525 13.34	1 25.40	.344	12	3/16 4.76	0.04	
605™	٧	.625 15.88	.656 16.66	1 1/8 28.58	.344	16	5/32 3.97	0.04 0.02	
606™	V	.625 15.88	.656 16.66	1 27/64 36.12	.453 11.51	12	1/4 6.35	0.12 0.05	
607™	V	.750 19.05	.775 19.69	1 21/32 42.07	.545 13.84	15	1/4 6.35	0.19	
608™	٧	.875 22.23	.900 22.86	1 57/64 48.02	.594	17	1/4 6.35	0.28 0.13	
608™	1/4 -V	.984 24.99	1.031 26.19	1 3/4 44.45	.625 15.87	16	1/4 6.35	0.19 0.09	

Bands - Carbon Steel Soft

Balls - Carbon Steel Grade 200

Bearings Oiled with a Rust Preventative

Washers - Carbon Steel Case Hard

All Bearings Marked on Band with ""Designation Nice USA" as Shown"

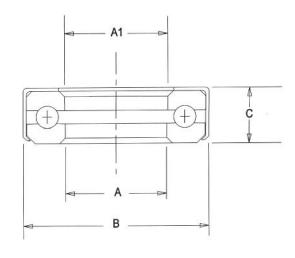
All bearing designations listed herein are trademarks of RBC Nice<sup>®</sup> Bearings.



## 600 Series™ Unground Thrust Bearings

he 600 Series<sup>™</sup> bearing is designed for moderate speeds and medium thrust loads. These bearings utilize a full ball complement. Rings are cold forged from hardenable strip steel and are carefully heat treated. These bearings may be plated or manufactured from stainless steel upon request.

The entire assembly is housed in a soft steel band which lends itself to an easy press fit into a housing. The band also serves as a dust shield and helps retain the bearing lubricant. The upper ring is free to rotate in the band and has a close fit in the bore for the shaft. The lower ring is fixed in the band and has a shaft clearance in the bore.



		THRUST	CAPACITY							
REVOLUTIONS PER MINUTE										
10	50	100	250	500	1000					
(lbs)	(lbs)	(lbs)	(lbs)	(lbs)	(lbs)					
(N)	(N)	(N)	(N)	(N)	(N)					
304	246	182	98	71	51					
1353	1095	810	436	316	227					
426	344	254	138	100	71					
1896	1531	1130	614	445	316					
292	236	174	94	68	48					
1299	1050	774	418	303	214					
780	630	465	252	182	129					
3471	2804	2069	1121	810	574					
526	425	314	170	123	87					
2341	1891	1397	757	547	387					
858	693	511	277	200	143					
3818	3084	2274	1233	890	636					
936	750	558	302	218	155					
 4165	3338	2483	1344	970	690					
1170	945	698	378	273	194					
 5207	4205	3106	1 <mark>682</mark>	1215	863					
1326	1071	791	428	309	220					
5901	4766	3520	1905	1375	979					
1248	1008	744	403	291	207					
5551	4484	3309	1793	1294						



## 600 Series™ Unground Thrust Bearings (con't)

- UNGROUND THRUST BEARING
- EASY TO USE INCH DIMENSIONS
- MODERATE LOADS
- MAX SPEED RANGE 1000 1200 RPM
- HARDENED RINGS
- FULL COMPLEMENT OF BALLS
- SOFT STEEL BAND OFFERS EASE OF INSTAL-LATION
- UPPER RING IS FREE TO ROTATE AND HAS CLOSE FIT FOR SHAFTS
- LOWER RING IS FIXED AND HAS SHAFT CLEAR-ANCE IN THE BORE



				BEARING	DIMENSION	NAL DATA		
BEARING	SUFFIX	A BORE (in) (mm)	A1 BORE (in) (mm)	(in) (mm)	C HEIGHT (in) (mm)	BALLS (in) (mm)		WEIGHT (lbs) (kg)
		+.010/000 +.25/00	+/010 +/25	+/010 +/79	+/010 +/25	No.	Size	
609™	V	1.000 25.40	1.075 27.31	2 50.80	.630 16.00	12	3/8 9.53	0.30 0.14
610™	V	1.000 25.40	1.031 26.19	1 31/32 50.01	.625 15.88	18	1/4 6.35	0.29 0.13
610™	1/4 -V	1.016 25.81	1.031 26.19	1 3/4 44.45	.625 15.88	16	1/4 6.35	0.21 0.10
611™	٧	1.063 27.00	1.094 27.79	1 31/32 50.01	.625 15.88	18	1/4 6.35	0.26 0.12
613™	٧	1.125 28.58	1.150 29.21	2 3/32 53.18	.625 15.88	19	1/4 6.35	0.31 0.14
614™	٧	1.187 30.15	1.212 30.78	2 3/32 55.56	.625 15.88	19	1/4 6.35	0.32 0.15
616™	٧	1.25 31.75	1.275 32.39	2 11/32 59.53	.625 15.88	23	1/4 6.35	0.4 0.18
618™	٧	1.375 34.92	1.400 35.56	2 15/32 62.71	.625 15.88	23	1/4 6.35	0.45 0.20
619™	٧	1.437 36.50	1.462 37.13	2 15/32 62.71	.625 15.88	23	1/4 6.35	0.43 0.20
621™	٧	1.500 38.10	1.525 38.74	2 19/32 65.88	.625 15.88	25	1/4 6.35	0.45 0.20

### Notes

Balls - Carbon Steel Grade 200

Washers - Carbon Steel Case Hard

Bands - Carbon Steel Soft

Bearings Oiled with a Rust Preventative

All Bearings Marked on Band with ""Designation Nice USA" as Shown"

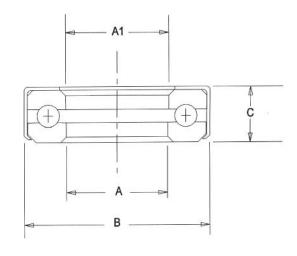
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The entire assembly is housed in a soft steel band which lends itself to an easy press fit into a housing. The band also serves as a dust shield and helps retain the bearing lubricant. The upper ring is free to rotate in the band and has a close fit in the bore for the shaft. The lower ring is fixed in the band and has a shaft clearance in the bore.



		THRUST	CAPACITY								
	REVOLUTIONS PER MINUTE										
10 (lbs) (N)	50 (lbs) (N)	100 (lbs) (N)	250 (lbs) (N)	<b>500</b> (lbs) (N)	1000 (lbs) (N)						
1706	1378	1017	551	398	284						
7592	6132	4526	2452	1771	1264						
1404	1134	837	454	328	233						
6248	5046	3725	2020	1460	1037						
1248	1008	744	403	291	207						
5554	4486	3311	1793	1295	921						
1404	1134	837	454	328	233						
6248	5046	3725	2020	1460	1037						
1482	1197	883	479	346	246						
6595	5327	3929	2132	1540	1095						
1482	1197	883	479	346	246						
6592	5325	3928	2131	1539	1094						
1794	1449	1069	579	419	298						
7983	6448	4757	2577	1865	1326						
1794	1449	1069	579	419	298						
7980	6445	4755	2576	1864	1326						
1794	1449	1069	579	419	298						
7983	6448	4757	2577	1865	1326						
1950	1575	1162	630	455	324						
8678	7009	5171	2804	2025	1442						



The methods, equations, and technical data presented in this section allow the user to select the correct bearings and estimate their performance for a wide range of applications. These calculations apply to the Nice® selection of ground and semi-ground product lines, namely the 1600<sup>™</sup>, 3000®, 6900<sup>™</sup>, 7500<sup>™</sup>, and 7600 Series<sup>™</sup> bearings. For applications with unusual operating conditions, Nice® can provide engineering assistance and recommend the most suitable bearing design.

Where standard bearings cannot be used, RBC® can meet the application requirements with a special bearing design specifically tailored for optimum performance. Contact your RBC sales engineer for special sizes, materials, application requirements, dimensions, and tolerances.

## Capacity and Fatigue Life of Ball Bearings

The BASIC DYNAMIC LOAD RATING, C, or "dynamic capacity," for a ball bearing is that calculated, constant radial load at which a group of apparently identical bearings with a stationary outer ring can statistically endure one million revolutions of the inner ring.

The BASIC STATIC LOAD RATING,  $C_0$ , or "static capacity," is that uniformly distributed load, which produces a maximum theoretical contact stress on the most heavily loaded ball of 609,000 psi. At this contact stress, a permanent deformation of ball and raceway occurs. This deformation is approximately 0.01% of the ball diameter in inches.

The RATING LIFE  $L_{10}$ , is a statistical measure of the life which 90% of a group of apparently identical ball bearings will achieve or exceed. For a single bearing  $L_{10}$  also refers to the life associated with 90% reliability. Median Life,  $L_{50}$ , is the life which 50% of the group of ball bearings will achieve or exceed. Median life is usually not greater than five times the rating life.

The relationship between rating life, load rating and load is:

$$L_{10} = (C/P)^3$$

with  $L_{10}$  = rating life (10<sup>6</sup> rev) C = basic load rating (lb) P = equivalent radial load (lb)

To obtain the rating life in hours, use:

$$L_{10 \text{ hrs}} = 16667/N * (C/P)^3$$

with N = speed (rpm)

The Equivalent Radial Load is defined as:

$$P = XF_r + YF_a$$

with  $F_r = radial load (lb)$ 

F<sub>a</sub>= axial load (lb)

X = see table below

Y = see table below

For radial contact ball bearings calculate P with X=1.0 and Y=1.0. Then recalculate P with X=0.56 and Y from the chart below. Use the larger value of P to determine  $L_{10}$  life.

$\frac{F_a}{nd^2}$	Υ
25	2.30
50	1.99
100	1.71
150	1.55
200	1.45
300	1.31
500	1.15
750	1.04
1000	1.00

with n = number of balls d = diameter of balls



## **Operating Temperature**

Maximum recommended operating temperatures for Nice® ball bearings is a function of the bearing cage, seal, and grease materials used in the final assembly. For the Nice® standard precision product series (1600<sup>™</sup>, 3000<sup>®</sup>, 7500<sup>™</sup>, 7600<sup>™</sup>, ER, and 6900<sup>TM</sup>) the maximum recommended operating temperature is 250°F (121°C). Operation at temperatures as high as 300°F (149°C) can be tolerated intermittently. When operating at the extremes of allowable temperatures, grease may purge out between the seal lip and the bearing inner ring. If this is unacceptable for a particular application, other design arrangements might be necessary.

Nice® full complement unground series bearings  $(400^{\mathbb{R}}, 5000^{\mathbb{R}}, 500^{\mathbb{R}}, \text{ and } 600^{\text{TM}})$  can operate at higher temperatures than above, and will be limited only by choice of lubricant. However, RBC® engineering should be consulted for application verification.

## **Limiting Speeds**

Limiting operating speed is dependent upon the materials used in construction and the internal design and finishing of the bearing. For the Nice® standard selection of ball bearings the recommended speed limits are as follows:

Bearing	Limiting
Series	Speed (rpm)
1600™	5000
3000®	2500
7500™	5000
7600™	5000
6900™	2500-3000
ER	5000
400®	1200
5000®	1200
500®	1000
600™	1000

## Lubrication

All Nice® double sealed and double shielded precision ground bearings (1600<sup>TM</sup>, 3000<sup>®</sup>, 7500<sup>TM</sup>, 7600<sup>TM</sup>, 6900™, and ER series) are supplied pre-greased 33% full with Shell Gadus #2 grease.

Shell Gadus #2 is a general purpose lithium soap grease with a useful temperature range of -40°F (-40°C) to +280°F (138°C). Single closure and open bearings are supplied slushed with a rust preservative. RBC® can supply bearings with a wide variety of greases by special order, some of which are listed below. Contact RBC® engineering for details.

### **GREASES**

Manufacturer	Product Trade Name	Temperature Range °F (°C)
Chemtool	Duralube EP 2	-20 to +250 (-29 to +121)
Chevron	Ultra Duty#1	-20 to +350 (-29 to +177)
Chevron	SRI-2	-22 to +347 (-30 to +175)
Dupont	Krytox 240 AC	-30 to +550 (-34 to +288)
Exxon	Unirex #2	-40 to +400 (-40 to +204)
Exxon	Nebula EP2	-20 to +250 (-29 to +121)
Exxon	Polyrex EM	-40 to +300 (-40 to +149)
Mobil	Mobilgrease 28	-65 to +250 (-54 to +121)
Shell	Gadus #2	-40 to +284 (-40 to +140)
Shell	Gadus #3	-40 to +284 (-40 to +140)
Shell	Darina EP2	-40 to +320 (-40 to +160)
Shell	Aeroshell 14	-65 to +250 (-54 to +121)

## **Retainers/ Cages**

Nice® precision ground ball bearings of standard production are fitted with snap-in ball riding retaining cages made from heat stabilized polyamide 6/6. For special applications or design requirements cages made of special materials can be supplied. These include pressed steel or stainless steel, glass reinforced polyamide 6/6, and brass. Availability of bearings fitted with non-standard cages should be checked before ordering.

## **Axial Load Capacity**

Deep groove ball bearings by nature of their design can carry axial loads either alone or in combination with radial loads. Axial load capacity of standard bearings is 0.5 times the Basic Static Load Rating,  $C_O$  of that bearing. Smaller bearings should not be subject to a load greater than 0.25 times  $C_0$ . Excessive axial loads can lead to serious reduction of bearing service life.



## **Misalignment**

Radial deep groove ball bearings do have the ability to accomodate a limited amount of angular misalignment. The amount of angular misalignment that can be tolerated before adversely effecting bearing performance is a function of a variety of parameters. Internal radial clearance, internal design, applied loads, and the size of the bearing all play a role in determining the bearing's misalignment capability. Because of this, exact values for allowable misalignment are not provided. Under normal operating conditions, a safe estimate of permissable angular misalignment is usually between .0005 in/in (.013 mm/mm) and .003 in/in (.08 mm/mm). Noise levels may increase when the bearing is operating misaligned.

## Finish and Accuracy

Nice<sup>®</sup> ball bearings are available in several different finish and accuracy grades that may be selected to suit the functionality of a particular application.

Nice<sup>®</sup> fully ground precision bearings are available in single row radial configurations. Boundary dimensions and internal fit-up are held to exacting tolerances by precision grinding of all external surfaces and both ball grooves. These bearings are recommended for applications requiring quiet running, higher speeds, and applied loads. Normal tolerances for series 1600<sup>TM</sup>, 7500<sup>TM</sup>, 7600<sup>TM</sup>, and ER bearings range from .0005" (.013 mm) to .001" (.03 mm). See product tables for exact tolerances.

Nice® functional precision and unground bearings are designed for those applications where speeds and loads are moderate, and running accuracy and noise requirements do not warrant a fully ground precision bearing. Single row radial, single row angular contact, and thrust ball bearings can be supplied in semi-ground or unground accuracy. Series 3000<sup>®</sup>, 6900<sup>TM</sup>, 400<sup>®</sup>, 5000<sup>®</sup>, 500<sup>®</sup>, and 600<sup>TM</sup> bearings are available with functional toler-ances that range from .005" (.13 mm) to .010" (.25 mm). See product tables for exact tolerances.

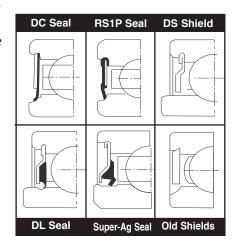
## Seals and Shields

Contact seals are used on bearings to prevent solid contaminants and moisture from entering the bearing while retaining the lubricant in the bearing. Nice® design and field experience has resulted in a variety of heavy duty and effective sealing designs.

The Nice® RS1P seal, which is standard on the 1600™, 3000®, and 6900™ Series Bearings, is made of oil and wear resistant synthetic rubber with a steel rein-forcement. The sealing action is accomplished via interference (deflection) of the seal lip against a recess in the inner ring shoulder. The outside diameter of the seal is retained in a recess groove cut into the outer ring. The DC seal is an old style multi-part assembly consisting of a nylon seal insert held in place with a metal shield. It is a cost effective seal used only on a few sizes and specials. The Nice® DL and Super Ag seals are special high efficiency contact seals for heavy duty applications. They are constructed of synthetic rubber molded to the back of a metal shroud or guard. The seal lip rides in a labyrinth groove for reduced seal drag and lower torque against the inner ring land surface.

Bearings fitted with non-contacting metal shields are primarily intended for applications where the inner ring rotates and low drag torque is a requirement. They retain the grease at normal operating speeds and temperatures while protecting the bearing from contamination. Metal shields are also utilized in

applications where contaminants may pose a threat to the seal materials.





### **Radial Internal Clearance**

All Nice® single row deep groove ball bearings are designed and produced with radial internal clearance to provide for optimum performance. Nice® ball bearings are supplied with "normal" radial clearance as standard, but can be ordered with radial clearance tighter than normal or looser than normal as a special item. The values listed in the table below apply to bearings before mounting and under no load and are supplied as a design guide. Consult RBC® engineering when ordering other than normal radial clearance.

RADIAL INTERN	AL CLEAR	ANCE (.00	01) INCH (	(.001) mm
PRECISION LEVEL SERIES / TYPE	NORMAL MINMAX.	TIGHT MINMAX.	LOOSE MINMAX.	EXTRA LOOSE MINMAX.
1600™/GROUND	2 - 12	2 - 6	7 - 22	10 - 25
	5 - 30	5 - 15	18 - 56	25 - 64
7500™/GROUND	2 - 12	2 - 6	7 - 22	10 - 25
	5 - 30	5 - 15	2 - 56	25 - 64
7600™/GROUND	2 - 12	2 - 6	7 - 22	10 - 25
	5 - 30	5 - 15	2 - 56	25 - 64
ER/GROUND	8 - 18	2 - 6	7 - 22	10 - 25
	20 - 46	5 - 15	2 - 56	25 - 64
3000®/SEMI-GROUND	10 - 50	10 - 40	10 - 60	10 - 70
	25 - 127	25 - 102	25 - 152	25 - 178
6900™/SEMI-GROUND	10 - 30	10 - 20	10 - 40	10 - 25
	25 - 76	25 - 51	25 - 102	25 - 64
400 <sup>®</sup> /5000 <sup>®</sup>	10 - 70			
UNGROUND	25 -178			
500®/SEMI-GROUND	10 - 70			
	25 - 178			

## **Recommended Housing Fits - ER Series**

Bearing		Diameter aring	Rotating Housing				Stationary Housing				
			Diameter		Resultant F	Resultant Fit		Diameter		Resultant Fit	
	Min.	Max.	Min.	Max.	Loose	Tight	Min.	Max.	Loose	Tight	
	(in)	(in)	(in)	(in)	(in)	(in)	(in)	(in)	(in)	(in)	
	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	
ER10	1.8499	1.8504	1.8494	1.8504	0.0005	0.0006	1.8503	1.8509	0.0010	0.0001	
	46.987	47.000	46.975	47.000	0.013	0.015	46.998	47.013	0.025	0.003	
ER12	1.8499	1.8504	1.8494	1.8504	0.0005	0.0006	1.8503	1.8509	0.0010	0.0001	
	46.987	47.000	46.975	47.000	0.013	0.015	46.998	47.013	0.025	0.003	
ER16	2.0466	2.0472	2.0466	2.0471	0.0005	0.0006	2.0471	2.0476	0.0010	0.0001	
	51.984	51.999	51.984	51.996	0.013	0.015	51.996	52.009	0.025	0.003	
ER19	2.4403	2.4409	2.4403	2.4408	0.0005	0.0006	2.4408	2.4413	0.0010	0.0001	
	61.984	61.999	61.984	61.996	0.013	0.015	61.996	62.009	0.025	0.003	
ER20	2.8340	2.8346	2.8340	2.8345	0.0005	0.0006	2.8345	2.8350	0.0010	0.0001	
	71.984	71.999	71.984	71.996	0.013	0.015	71.996	72.009	0.025	0.003	
ER23	2.8340	2.8346	2.8340	2.8345	0.0005	0.0006	2.8345	2.8350	0.0010	0.0001	
	71.984	71.999	71.984	71.996	0.013	0.015	71.996	72.009	0.025	0.003	
ER24	3.1490	3.1496	3.1490	3.1495	0.0005	0.0006	3.1495	3.1500	0.0010	0.0001	
	79.985	80.000	79.985	79.997	0.013	0.015	79.997	80.010	0.025	0.003	
ER31	3.5425	3.5433	3.5426	3.5432	0.0007	0.0007	3.5432	3.5438	0.0013	0.0001	
	89.980	90.000	89.982	89.997	0.018	0.018	89.997	90.013	0.033	0.003	





## **Recommended Shaft and Housing Fits**

Proper mounting fits of ball bearings to shafts and in housings are critical to their performance. Excessively tight or excessively loose fits can result in premature bearing failures. Recommended fit values have been established which will facilitate optimum bearing performance.

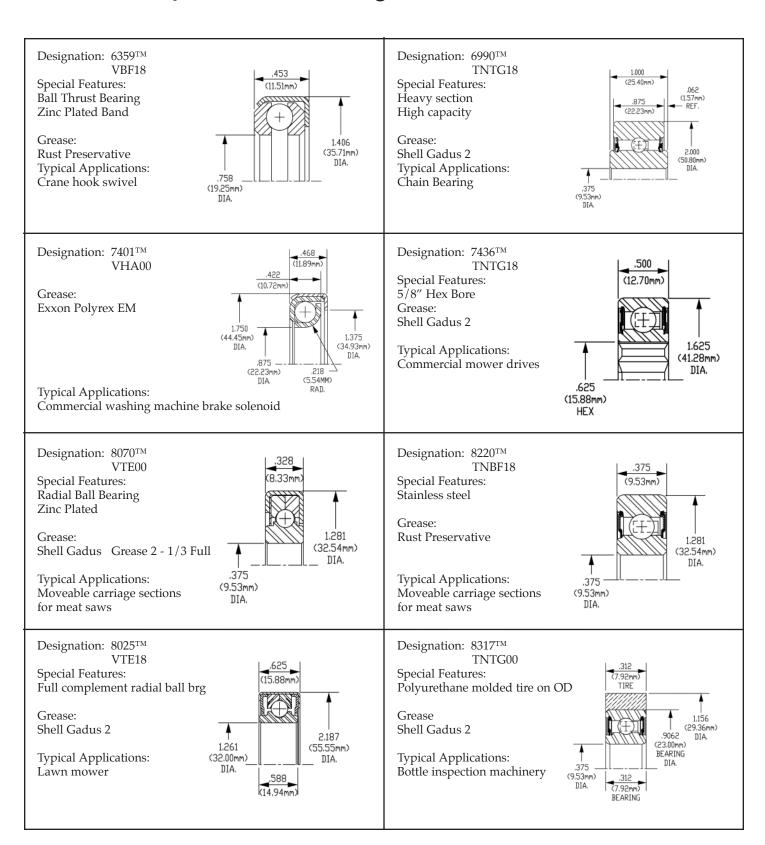
The shaft and housing fits listed below apply to the 1600 Series<sup>TM</sup> and 7500 Series<sup>TM</sup> bearings. They may also be used for the housing fits only on the 3000 Series<sup>®</sup>, 7600 Series<sup>TM</sup>, and 6900 Series<sup>TM</sup> bearings.

HOUSING FITS									
		H	ousing	ng	Housing Stationary				
Bearing Outside Diameter			g Inside ia	Theoretical Fit		Housing Inside Dia		Theoretical Fit	
MAX	MIN	MAX	MIN	TIGHT	LOOSE	MAX	MIN	TIGHT	LOOSE
0.6250	0.6245	0.6252	0.6245	0.0005	0.0007	0.6255	0.6250	0.0000	0.0010
15.875	15.862	15.880	15.862	0.013	0.018	15.888	15.875	0.000	0.025
0.6875	0.6870	0.6887	0.6870	0.0005	0.0007	0.6880	0.6875	0.0000	0.0010
17.463	17.450	17.493	17.450	0.013	0.018	17.475	17.463	0.000	0.025
0.7500	0.7495	0.7502	0.7495	0.0005	0.0007	0.7505	0.7500	0.0000	0.0010
19.050	19.037	19.055	19.037	0.013	0.018	19.063	19.050	0.000	0.025
0.8750	0.8745	0.8752	0.8745	0.0005	0.0007	0.8755	0.8750	0.0000	0.0010
22.225	22.212	22.230	22.212	0.013	0.018	22.238	22.225	0.000	0.025
0.9063	0.9058	0.9065	0.9058	0.0005	0.0007	0.9068	0.9603	0.0000	0.0010
23.020	23.007	23.025	23.007	0.013	0.018	23.033	23.020	0.000	0.025
1.1250	1.1245	1.1252	1.1242	0.0008	0.0007	1.1255	1.1250	0.0000	0.0010
28.575	28.562	28.580	28.555	0.020	0.018	28.588	28.575	0.000	0.025
1.3750	1.3745	1.3752	1.3742	0.0008	0.0007	1.3755	1.3750	0.0000	0.0010
34.925	34.912	34.930	34.905	0.020	0.018	34.938	34.925	0.000	0.025
1.6250	1.6245	1.6252	1.6242	0.0008	0.0007	1.6258	1.6250	0.0000	0.0013
41.275	41.262	41.280	41.255	0.020	0.018	41.295	41.275	0.000	0.033
1.7500	1.7495	1.7502	1.7492	0.0008	0.0007	1.7508	1.7500	0.0000	0.0013
44.450	44.437	44.455	44.430	0.020	0.018	44.470	44.450	0.000	0.033
1.8750	1.8745	1.8752	1.8742	0.0008	0.0008	1.8758	1.8750	0.0000	0.0013
47.625	47.612	47.630	47.605	0.020	0.020	47.645	47.625	0.000	0.033
2.0000	1.9994	2.0002	1.9990	0.0010	0.0008	2.0010	2.0000	0.0000	0.0016
50.800	50.785	50.805	50.775	0.025	0.020	50.825	50.800	0.000	0.041
2.1250	2.1244	2.1252	2.1240	0.0010	0.0008	2.1260	2.1250	0.0000	0.0016
53.975	53.960	53.980	53.950	0.025	0.020	54.000	53.975	0.000	0.041
2.2500	2.2494	2.2502	2.2490	0.0010	0.0008	2.2510	2.2500	0.0000	0.0016
57.150	57.135	57.155	57.125	0.025	0.020	64.033	57.150	0.000	0.041
2.5000	2.4994	2.5002	2.4990	0.0010	0.0008	2.5010	2.5000	0.0000	0.0016
63.500	63.485	63.505	63.475	0.025	0.020	63.525	63.500	0.000	0.041
2.5625	2.5619	2.5627	2.5615	0.0010	0.0008	2.5635	2.5625	0.0000	0.0016
65.088	65.072	65.093	65.062	0.025	0.020	65.113	65.088	0.000	0.041

SHAFT FITS										
	Shaft Rotating Shaft Stationary									
Bearing Bore Diameter		Shaft Dia			Theoretical Fit		Shaft Dia		Theoretical Fit	
MAX	MIN	MAX	MIN	TIGHT	LOOSE	MAX	MIN	TIGHT	LOOSE	
0.1875	0.1865	0.1870	0.1865	0.0005	0.0010	0.1870	0.1865	0.0005	0.0010	
4.763	4.737	4.750	4.737	0.013	0.025	4.750	4.737	0.013	0.025	
0.2500	0.2495	0.2500	0.2495	0.0005	0.0005	0.2495	0.2490	0.0000	0.0010	
6.350	6.337	6.350	6.337	0.013	0.013	6.337	6.325	0.000	0.025	
0.3125	0.3120	0.3125	0.3120	0.0005	0.0005	0.3120	0.3115	0.0000	0.0010	
7.938	7.925	7.938	7.925	0.013	0.013	7.925	7.912	0.000	0.025	
0.3750	0.3745	0.3750	0.3745	0.0005	0.0005	0.3745	0.3740	0.0000	0.0010	
9.525	9.512	9.525	9.512	0.0003	0.0003	9.512	9.500	0.000	0.0010	
0.4375	0.4370	0.4375	0.4370	0.005	0.005	0.4370	0.4365		0.025	
11.113	11.100	11.113	11.100	0.0005	0.0005	11.100	11.087	0.0000	0.0010	
0.5000	0.4995	0.5000	0.4995	0.005	0.005	0.4995	0.4990	0.000	0.025	
12.700	12.687	12.700	12.687	0.0005	0.0005	12.687	12.675	0.000	0.0010	
12.700	12.087	12.700	12.007	0.013	0.013	12.007	12.075	0.000	0.025	
0.5625	0.5620	0.5625	0.5620	0.0005	0.0000	0.5620	0.5615	0.0000	0.0010	
14.288	14.275	14.288	14.275	0.0005	0.000	14.275	14.262	0.000	0.0010	
0.6250	0.6245	0.6250	0.6245	0.0005	0.0005	0.6245	0.6240	0.000	0.023	
15.875	15.862	15.875	15.862	0.0003	0.0003	15.862	15.850	0.000	0.0010	
0.7500	0.7495	0.7500	0.7495	0.0005	0.0005	0.7495	0.7490	0.0000	0.023	
19.050	19.037		19.037	0.0003	0.0003	19.037	19.025	0.000	0.0010	
19.050	19.037	19.050	19.037	0.013	0.013	19.037	19.025	0.000	0.025	
0.8750	0.8745	0.8752	0.8747	0.0007	0.0003	0.8745	0.8740	0.0000	0.0010	
22.225	22.212	22.230	22.217	0.018	0.008	22.212	22.200	0.000	0.025	
1.0000	0.9995	1.0002	0.9997	0.0007	0.0003	0.9995	0.9990	0.0000	0.0010	
25.400	25.387	25.405	25.392	0.018	0.008	25.387	25.375	0.000	0.025	
1.1250	1.1245	1.1252	1.1247	0.0007	0.0003	1.1245	1.1240	0.0000	0.0010	
28.575	28.562	28.580	28.567	0.018	0.008	28.562	28.550	0.000	0.025	
1.2500	1.2495	1.2502	1.2497	0.0007	0.0003	1.2495	1.2490	0.0000	0.0010	
31.750	31.737	31.755	31.742	0.018	0.008	31.737	31.725	0.000	0.025	
1.3125	1.3120	1.3127	1.3122	0.0007	0.0003	1.3120	1.3115	0.0000	0.0010	
33.338	33.325	33.343	33.330	0.018	0.008	33.325	33.312	0.000	0.025	
1.3750	1.3740	1.3752	1.3747	0.0007	0.0003	1.3740	1.3740	0.0000	0.0010	
34.925	34.900	34.930	34.917	0.018	0.008	34.900	34.900	0.000	0.025	

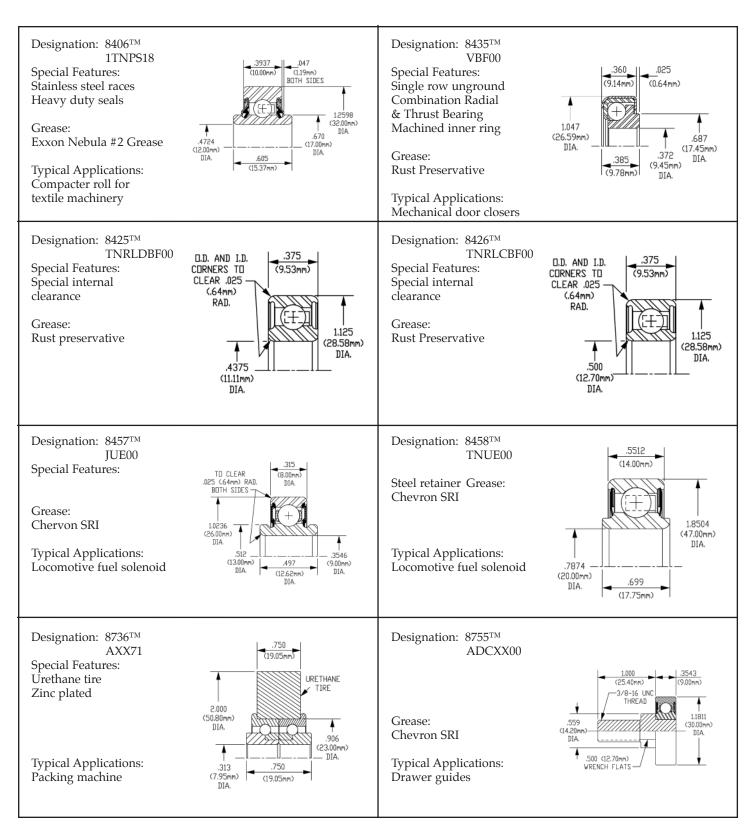


## NICE® Special Ball Bearings





# NICE® Special Ball Bearings - Continued



Fafnir is a registered trademark of Timken.



# Ball Bearings With Special OD Configurations

Designation: 8224<sup>TM</sup>

TNTT00

Special Features: Track wheel configuration

on the OD.

4 point angular contact

Grease:

Chevron Dura-Lith EP2

Typical Applications:

Guide bearing for radial arm saw

Designation: 8433<sup>TM</sup>

2TNTG00

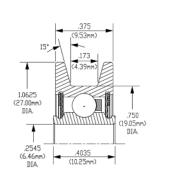
Special Features: Low torque PTFT<sup>TM</sup> seals

Grease:

Shell Gadus 2

Typical Applications:

Wire guide



Designation: 8438<sup>TM</sup>

2TNTG00

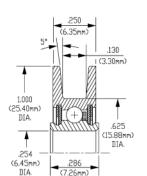
Special Features: Low torque Teflon<sup>TM</sup> seals

Grease:

Shell Gadus 2

Typical Applications:

Wire guide



Designation: 8459<sup>TM</sup>

DSTNHA00

Grease:

Exxon Polyrex EM

Typical Applications: Track roller for automatic

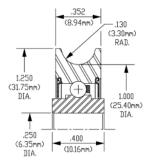
Designation: 8727<sup>TM</sup>

Special Features:

Steel retainer

Grease:

sliding doors



RAD

(9.00mm)

Designation: 8490<sup>TM</sup>

TNTT00

Special Features:

Track wheel configuration

on the OD.

4 point angular contact

Grease:

Chevron Dura-Lith EP2

Typical Applications:

Designation: 8741<sup>TM</sup>

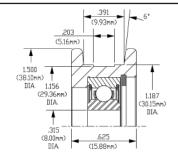
ADSUD24

Guide bearing for radial arm saw

Special Features: Harden outer

Grease:

Mobilgrease 28



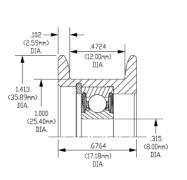
Typical Applications:

TIG welder wire guide

DCJN20XX24

Special Features:

Typical Applications: Wire guide



Typical Applications:

Wire pulley for medical imaging machines

Designation: 8752 TM

Solid polymer lubrication

ADCN65XX24

Hard chrome plating



# NICE® Special Material Handling Bearings

Designation: CB142TNTG18

Special Features: .456" Hex Bore

> Self Aligning Black Oxide Finis

Grease:

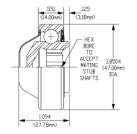
Shell Gadus 2Grease:

Shell Gadus 2

Typical Applications: Warehouse Conveyor Rolls

Interchanges: Kilian® P/N: CB14-2 Designation: CB504TNTE93

Special Features: .719" hexagonal bore



Typical Applications: **Bulk Handling Belt Conveyors** 

Interchanges:

MRC® P/N: CONV5043 Schatz P/N: CS3574X5

Designation: CONV3Y4TNTE70

Special Features:

Milled slot in OD for easy installation

Fully enclosed dust shield

Sealed for life High Load rating Zinc Plated Outer Ring

Grease: Shell Gadus 2

Typical Applications: Material handling applications Designation: 7488<sup>TM</sup>

8TNMJ18

Special Features: Low torque seals 75% grease fill

Grease:

Shell Gadus 3 - 3/4 Full

Typical Applications: Conveying equipment 3/4" Sprocket Idler Bearing

.610 7505 (19.06mm) DIA.

Interchanges:

MRC® P/N: CONV4SZZ2 NDH® P/N: Z9504B Schatz P/N: CS3564X3

Fafnir® P/N: 204RR6

Designation: 6939<sup>TM</sup>

VBF00

Special Features: Stainless steel band & dust shield & dust shield Full complement

3/32" x 45 threaded stud 1/4" pipe tap in stud end

Grease:

Rust Preservative

Typical Applications: Bulk material knife gate valve

Designation: 7213<sup>TM</sup>

VBF00

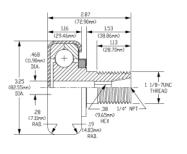
Special Features: Stainless steel band

Full complement 3/32" x 45 threaded stud 1/4" pipe tap in stud end

Grease.

Rust Preservative

Typical Applications: Bulk material knife gate valve



Designation: 8749<sup>TM</sup>

VN35BF73

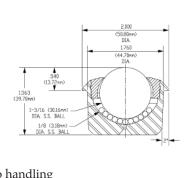
Special Features: 1 piece cup made of bearing quality steel Increased cross section Stainless steel balls Corrosion resistant coating

Grease:

Rust Preservative

Typical Applications:

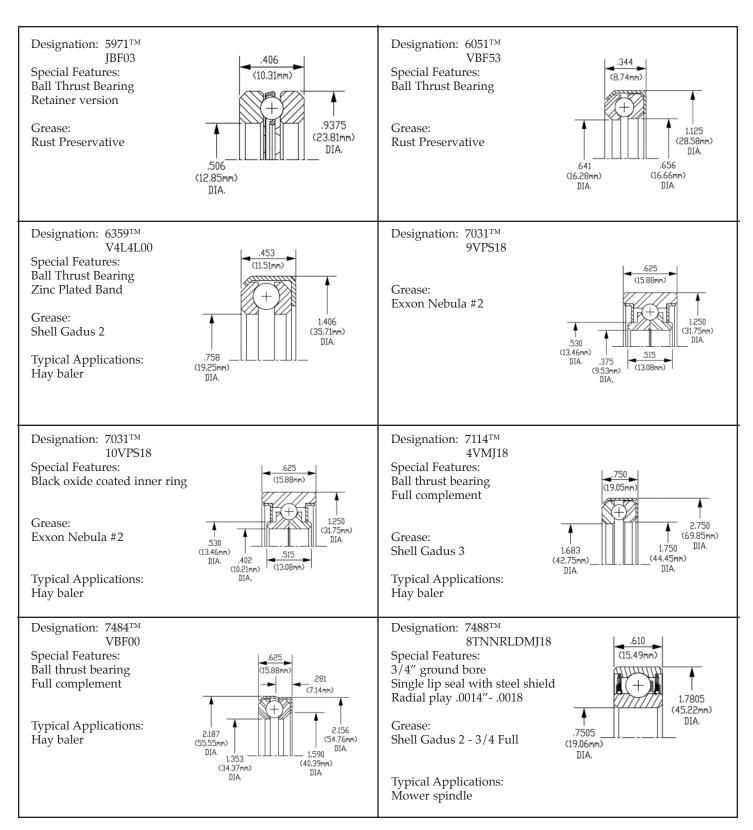
Ball transfer decks for cargo handling



Kilian is a registered trademark of Altra Industrial Motion. MRC is a registered trademark of SKF. NDH is a registered trademark of General Motors.



## NICE® Special Agricultural Bearings



Fafnir is a registered trademark of Timken. BCA is a registered trademark of NTN.



## NCE® Special Agricultural Bearings - Continued

Designation: 7842<sup>TM</sup> Designation: 7868<sup>TM</sup> 7TNHB18 5TNHR53 (18.29mm) .4724 Special Features: Special Features: (12.00mm) Extended inner ring version Extended inner ring version Contact seals with steel shield Carburized steel inner ring (11.11mm) Grease: Grease. (40.00mm) DIA. Exxon Unirex N2 Exxon Polyrex EM (34.93mm) .948 635 .750 Typical Applications: Typical Applications: DIA. 5/8" Sprocket idler bearing Hay baler Designation: 7997<sup>TM</sup> Designation: 8191<sup>TM</sup> VTG00 TNTE18 Special Features: Special Features: (5.56mm) 9/16" Hex Bore Extended inner ring Pin holes for installation DIA Grease: 760 1.375 Grease: (19.30nm) (34.93mm) Shell Gadus 2 Shell Gadus 2 DIA. .562 Typical Applications: (14.27mm) Mowing Equipment HEX Designation: 8280<sup>TM</sup> Designation: 8212<sup>TM</sup> TO CLEAR TNMR00 1TNMI00 .025 (0.64mm) Special Features: Special Features: (2) 17/64 Extend inner ring DIA. HOLES 180° APART 2 11/16" dia holes 180° apart Grease: 1.854 1.154 (38.10mm) Shell Gadus 3 Eastern Oils - Ford M1C233A (47.00mm) (29.31mm) DIA. DIA. 1.310 .877 27.23mm) DIA. (22.28mm) DIA. Typical Applications: Typical Applications: DIA. Hay baler rake tine bar Steering shaft support Designation: 8386<sup>TM</sup> Designation: 8418<sup>TM</sup> TNGMBMI00 TNMI18 7 94mm) Special Features: .047 Special Features: .047 (1.19mm) Grooved outer ring Flanged radial ball bearing Zinc plated Grease: (28.45mm) Grease: DIA. 1.000

Shell Gadus 3

Typical Applications:

Lawn mower drives

885 DIA

DIA.

.500 (12.70mm)

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(6.35mm)

(25.4mm)

DIA.

.349

Shell Gadus 3

**Typical Applications:** 

Hay baler wire guide



**Typical Applications:** 

Hay rake tine bar

# Special Agricultural Bearings - Continued

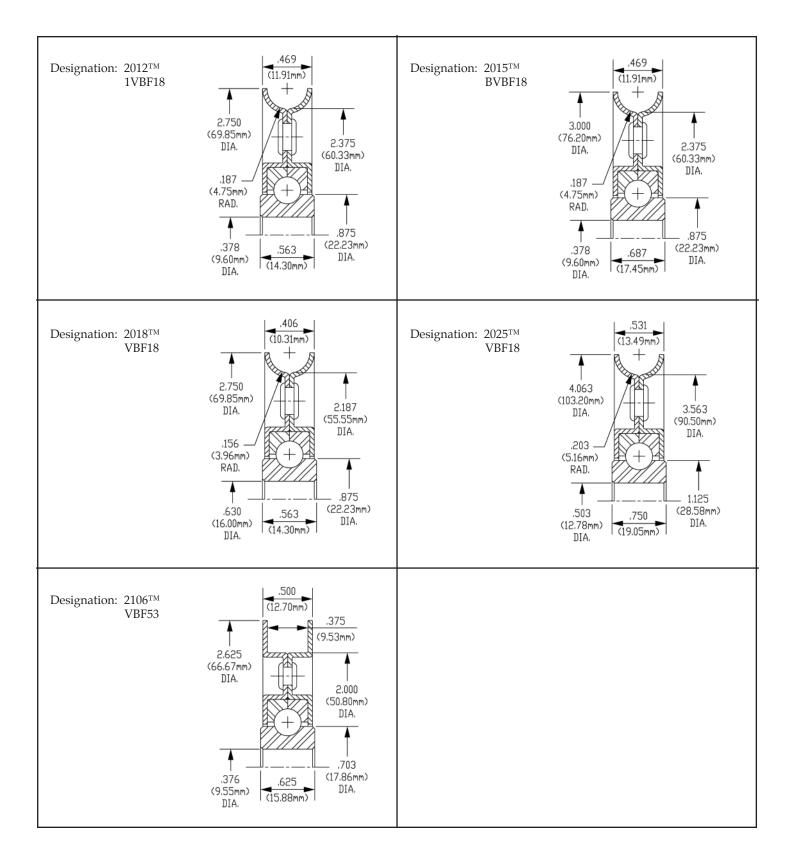
Designation: 8738<sup>TM</sup> Designation: 7031<sup>TM</sup> VBF00 3VPS18 Special Features: Special Features: 3/8" -24 UNF 2 Threads Acetyl 500 outer ring Stainless steel inner ring Straight OD Grease: Grease: Rust Preservative Exxon Nebula #2 HEAVY HEX JAM NUT STAKED Typical Applications: Typical Applications: Carriage assembly chicken Hay baler processing equipment Designation: 7031<sup>TM</sup> Designation: 7227<sup>TM</sup> 6VPS18 5TNTE86 Special Features: Special Features: Ball bearing cam follower Ball bearing cam follower 3/8" -24 UNF 2A Threads 3/4"-16 UNF 2A Threads Internal 3/8" hex slot Straight OD in stud Grease: Exxon Nebula #2 Grease: Shell Gadus 2 Typical Applications: Hay baler Typical Applications: Hay rake tine bar Designation: 8389<sup>TM</sup> Designation: 8237<sup>TM</sup> TNTE86 ATNPS00 Special Features: Special Features: Ball bearing cam follower Ball bearing cam follower Internal 3/8" hex slot 3/8" -24 UNF 2A Threads Straight OD 3/4"-16 UNF 2A Threads Grease: Exxon Nebula #2 Shell Gadus 2 Typical Applications: 11/16 HEAVY HEX NUT Hay rake tine bar Typical Applications: Hay baler Designation: 8403<sup>TM</sup> Designation: 8469<sup>TM</sup> 1VPS00 VTE00 Special Features: Special Features: Ball bearing cam follower Ball bearing cam follower 3/4-16UNF2A Internal 3/8" hex slot 1/2"-20 UNF 2A Threads Crowned OD to accommodate in stud 3/4"-16 UNF 2A Threads 1,8504 misalignment Grease: Grease: Exxon Nebula #2 Shell Gadus 2

> Typical Applications: Hay rake tine bar

BCA is a registered trademark of NTN.

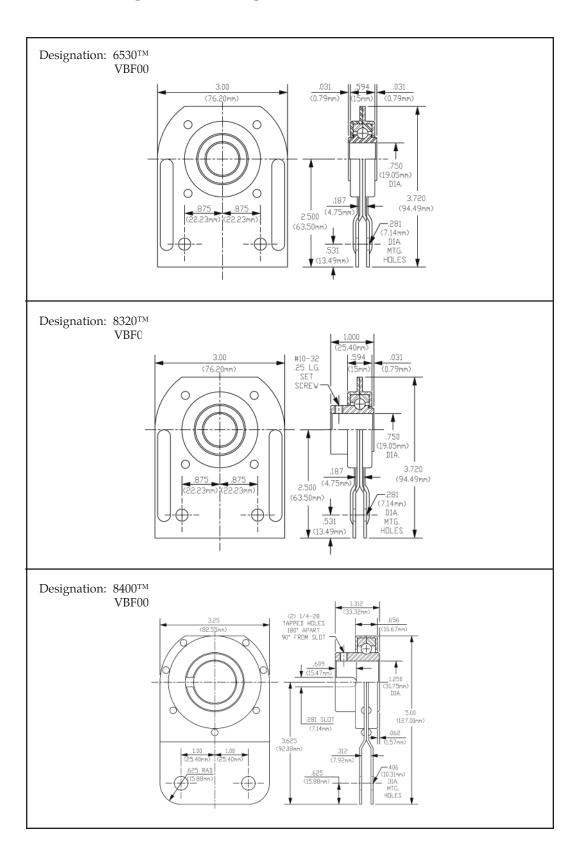








## NICE® Hanger Bearing





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## **Innovation. Commitment. Quality.**

RBC has been producing bearings in the USA since 1919. In addition to unique custom bearings, RBC offers a full line of standard industrial and aerospace bearings, including:



### Tapered Roller Thrust Bearings

Case-hardened tapered roller thrust bearings for oilfield top drives and swivels. Available in full compliment - maximum capacity versions.



## Needle Roller Bearings

Pitchlign® caged heavy duty needle roller bearings ideal for cross head bearings applications. These double row bearings are available in single row and TandemRoller® versions.



## Cylindrical Roller Bearings

Cylindrical roller bearings designed for mud pump pinion and eccentric positions. Fully interchangeable to industry standards.



### Tapered Roller Bearings

Single, double, & multi row versions available for main bearing positions in mud pumps, gear boxes, etc. Bearings are constructed of case hardened steel washers and rollers with bore size of 11" or greater.



### Cam Followers

Standard stud, heavy stud, yoke type, caged roller followers. Patented RBC Roller® cylindrical roller cam followers, HexLube® universal cam followers, airframe track rollers.



### TP Series Bearings

RBC's TP Series cylindrical roller thrust bearings ideal for crane hooks, oil well swivels, winch systems, and gear boxes. Fully interchangeable with industry standard offering.



## Lubron® Bearings

Lubron® self-lubricating bearings designed and custom manufactured in most any size, material and bearing configuration. Applications include hydro power and water control, nuclear power generation, infrastructure, architecture, offshore marine, industrial, machinery and heavy equipment.



### Self-Lubricating Bearings

Radial, thrust, rod ends, spherical bearings, high temperature, high loads. Available in inch and metric sizes. Fiberglide® self-lubricating bearings.



Radial, angular contact, extended inner ring. high misalignment. QuadLube®, ImpactTuff®, and self-lubricating bearings. Available in



### Commercial Rod Ends

Commercial and industrial, precision, Mil-Spec series, self-lubricating, and aircraft. Sold under the Heim®, Unibal®, and Spherco® names. Available in inch and metric sizes.



## Spherical Plain Bearings

SpreadLock® Seal, CrossLube®, DuraLube™, inch and metric sizes.



### **Ball Bearings**

Precision ground, semiground, unground. High loads, long life, smooth operation. Nice® branded products are offered in caged and full complement configurations.



### Thin Section Ball Bearings

Standard cross sections to one inch. Bore sizes to 40 inches. Stainless steel and other materials are available. Seals are available on all sizes and standard cross sections. Super duplex configurations.



### Specials

RBC manufactures many specialty bearings for the aerospace, oil and energy, semiconductor equipment, packaging, transportation, and other industries.



www.rbcbearings.com 800.390.3300

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