

Daily Maintenance Checks

Item	Check	Notes
Bearings visible and rotating smoothly?	<input type="checkbox"/>	
No abnormal noise, vibration or friction?	<input type="checkbox"/>	
Signs of leaking grease or contamination?	<input type="checkbox"/>	
Lubrication points clear of residue?	<input type="checkbox"/>	
No rust, pitting, or flaking on housings?	<input type="checkbox"/>	
Washdown-safe seals intact (no splits)?	<input type="checkbox"/>	
No blocked drain holes or water ingress signs?	<input type="checkbox"/>	



Weekly Maintenance Checks

Item	Check	Notes
Auto-lubricators functioning and loaded?	<input type="checkbox"/>	
Grease levels correct (no over/under lube)?	<input type="checkbox"/>	
Threadlock and fixings secure?	<input type="checkbox"/>	
Check IP-rated seals for wear or intrusion?	<input type="checkbox"/>	
Confirm NSF H1 lubricant is in use?	<input type="checkbox"/>	
Components wiped and dry after cleaning?	<input type="checkbox"/>	



Monthly Maintenance Checks

Item	Check	Notes
Inspect all food-zone bearings for early wear signs?	<input type="checkbox"/>	
Replace worn or discoloured end caps?	<input type="checkbox"/>	
Inspect polymer housings for degradation?	<input type="checkbox"/>	
Confirm part specs match hygiene zone requirements?	<input type="checkbox"/>	
Log any replacements, swaps or upgrades?	<input type="checkbox"/>	
Confirm all certifications and datasheets on file?	<input type="checkbox"/>	



Maintenance Log

